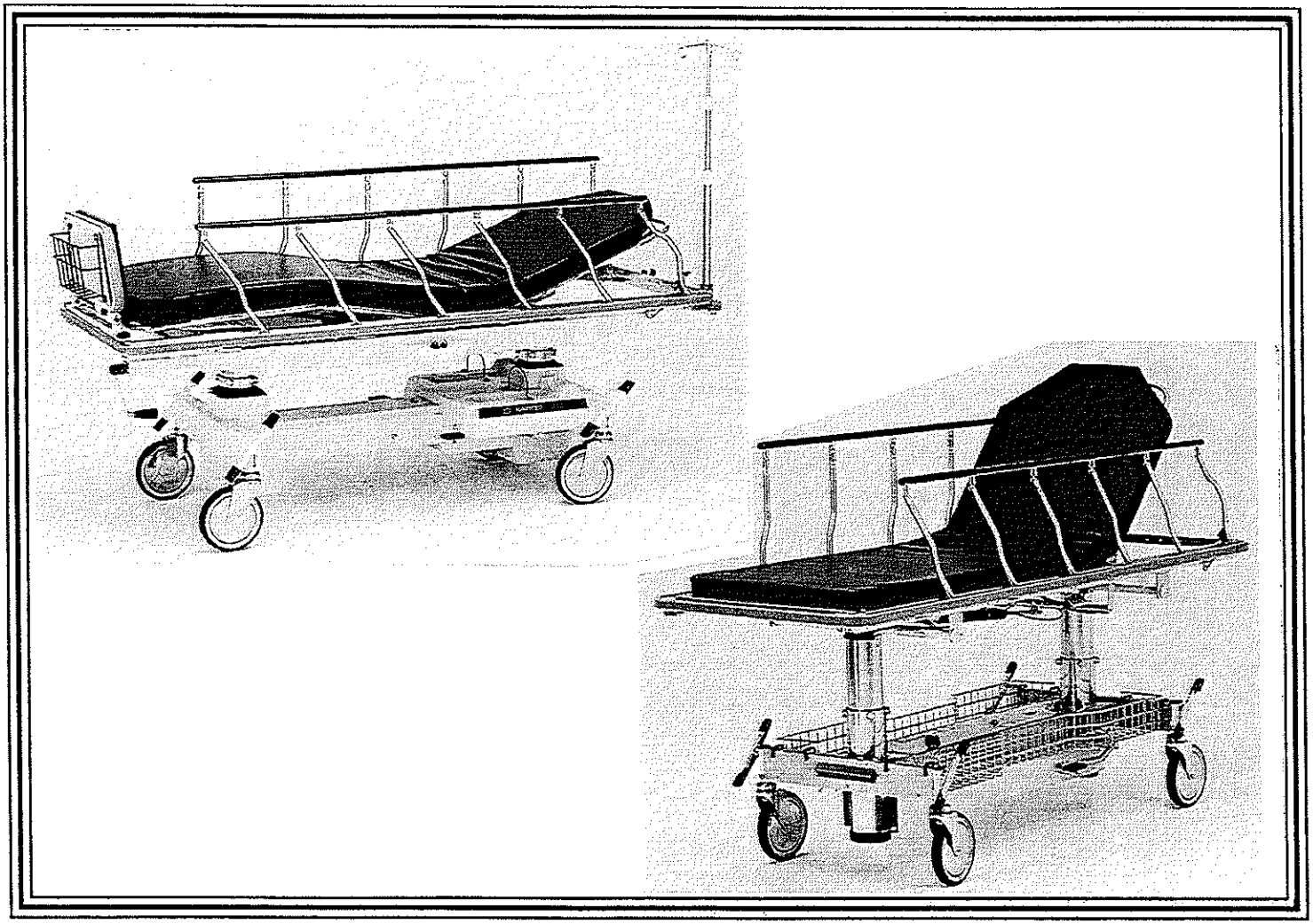
THE UNICARE SERIES

HYDRAULIC STRETCHERS

625/825 FOOT END CONTROL
626/826 SIDE CONTOL
629/829 X-RAY TRAUMA

HAUSTED®



OPERATING AND SERVICE MANUAL

927 LAKE ROAD P.O. BOX 710 MEDINA, OHIO 44258
(216) 723–3271 1–800–428–7833

P/N 066042-65 (9401)

HAUSTED®

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HAUSTED®

Your UNICARE III stretcher has been carefully package at the factory to insure safe shipment to your medical facility. There are several procedures you must follow to put your new stretcher in service. These procedures only take a few minutes to complete and are necessary to insure proper operation of your new stretcher.

IMPORTANT

IMPORTANT REPORT ANY SHIPPING DAMAGE IMMEDIATELY!! INFORM SHIPPER OF DAMAGES. LEAVE CARTON INTACT. LEAVE THE STRETCHER OR BED IN THE RECEIVING AREA UNTIL INSPECTION HAS BEEN MADE.

UNPACKING INSTRUCTIONS

STEP 1 – CUT THE TWO METAL BANDS AROUND THE SHIPPING CARTON.

STEP 2 – REMOVE THE TOP HALF OF THE CARTON AND CUT ONE SIDE OF THE BOTTOM HALF.

STEP 3 – REMOVE THE STRETCHER FROM THE CARTON. CUT THE METAL BANDS AROUND THE STRETCHER.

STEP 4 – CHECK TO SEE IF ALL FEATURES OF THE STRETCHER WORK PROPERLY. IF ALL FEATURES WORK GO TO STEP 5. IF ANY OF THE FEATURES OF THE STRETCHER DOES NOT WORK PROPERLY CALL HAUSTED FOR SERVICE AT: 1–800–428–7833 OR IN OHIO (216) 723–3271.

STEP 5 – CLEAN THE STRETCHER USING A MILD DETERGENT TO REMOVE ANY DIRT ACCUMULATED DURING SHIPMENT AND PLACE THE STRETCHER INTO SERVICE.

BRAKING AND STEERING OPERATION

APPLYING THE BRAKES

THE FOUR WHEEL CENTRAL BRAKING SYSTEM IS ACTIVATED BY DEPRESSING THE RED PEDAL,(TO APPROXIMATELY 45°), AT ANY CORNER OF THE STRETCHER. THIS ACTION LOCKS ALL FOUR CASTER WHEELS FROM ROTATING AND SWIVELING. (FIGURE 1)

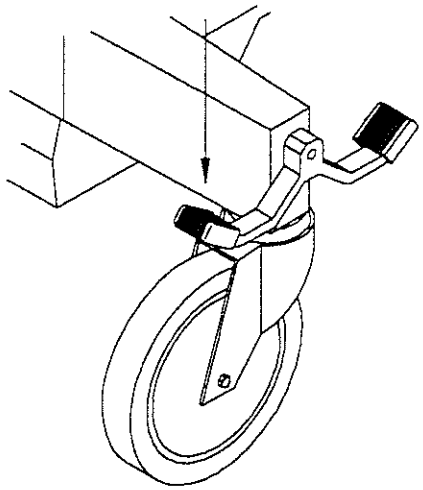


FIGURE 1

RELEASING THE BRAKES

DEPRESS THE GREEN PEDAL AT ANY CORNER TO A HORIZONTAL POSITION. ALL FOUR CASTER WHEELS SHOULD SWIVEL AND ROLL FREELY.

NOTE: ALWAYS APPLY BRAKES WHEN STRETCHER IS NOT BEING TRANSPORTED.

APPLYING THE STEER LOCK

FROM THE HEAD END OF THE STRETCHER DEPRESS THE GREEN PEDAL DOWNWARD,(TO APPROXIMATELY 45°), AND PUSH THE STRETCHER FORWARD. (FIGURE 2) ONE CASTER WHEEL AT THE OPPOSITE END OF THE STRETCHER LOCKS INTO A NON-SWIVELING POSITION THAT ENABLES STRAIGHT TRACKING AND STEERING BY ATTENDANT.

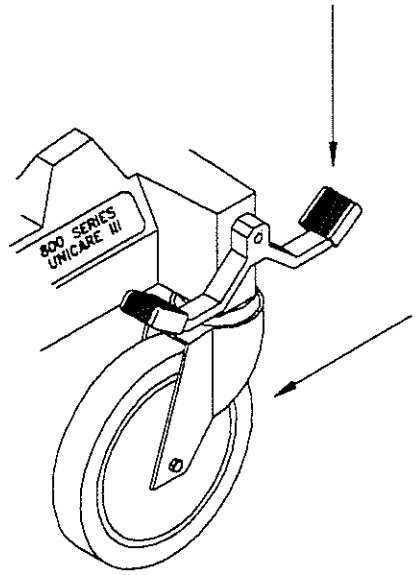


FIGURE 2

RELEASING STEER LOCK

DEPRESS THE RED PEDAL TO A HORIZONTAL POSITION. ALL FOUR CASTER WHEELS SHOULD SWIVEL AND ROLL FREELY.

HEIGHT ADJUSTMENT–LOWERING–TRENDELENBURG OPERATION BUTTON CONTROL

HEIGHT ADJUSTMENT

TO ELEVATE LITTER TOP, PUMP LARGE FOOT PEDAL LOCATED ON BOTH SIDES OF THE STRETCHER, UNTIL DESIRED HEIGHT IS OBTAINED. USE SMOOTH FULL STOKES TO INSURE PATIENT COMFORT.
(FIGURE 3)

NOTE: A PUMP PEDAL MAY BE LOCATED AT THE FOOT END OF YOUR UNIT.

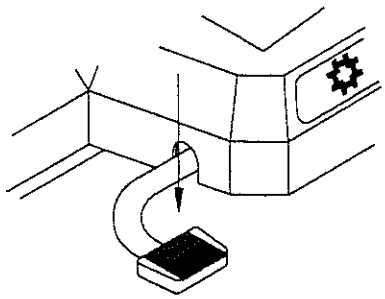


FIGURE 3

LOWERING LITTER TOP

TO LOWER LITTER TOP, PRESS CONTROL BUTTONS AT THE SAME TIME, LOCATED ON BOTH SIDES OF THE STRETCHER, UNTIL THE DESIRED HEIGHT IS OBTAINED.
(FIGURE 4)

NOTE: CONTROL BUTTONS MAY BE LOCATED AT THE FOOT END OF YOUR UNIT.

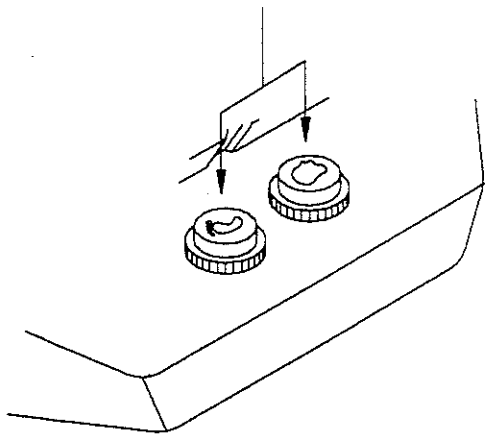
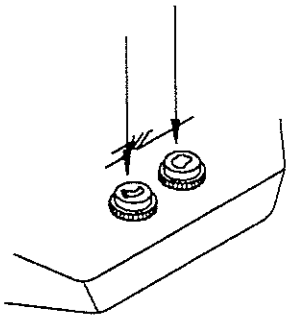


FIGURE 4



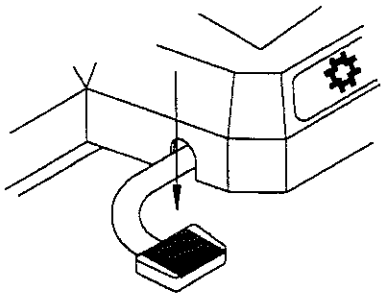


FIGURE 5

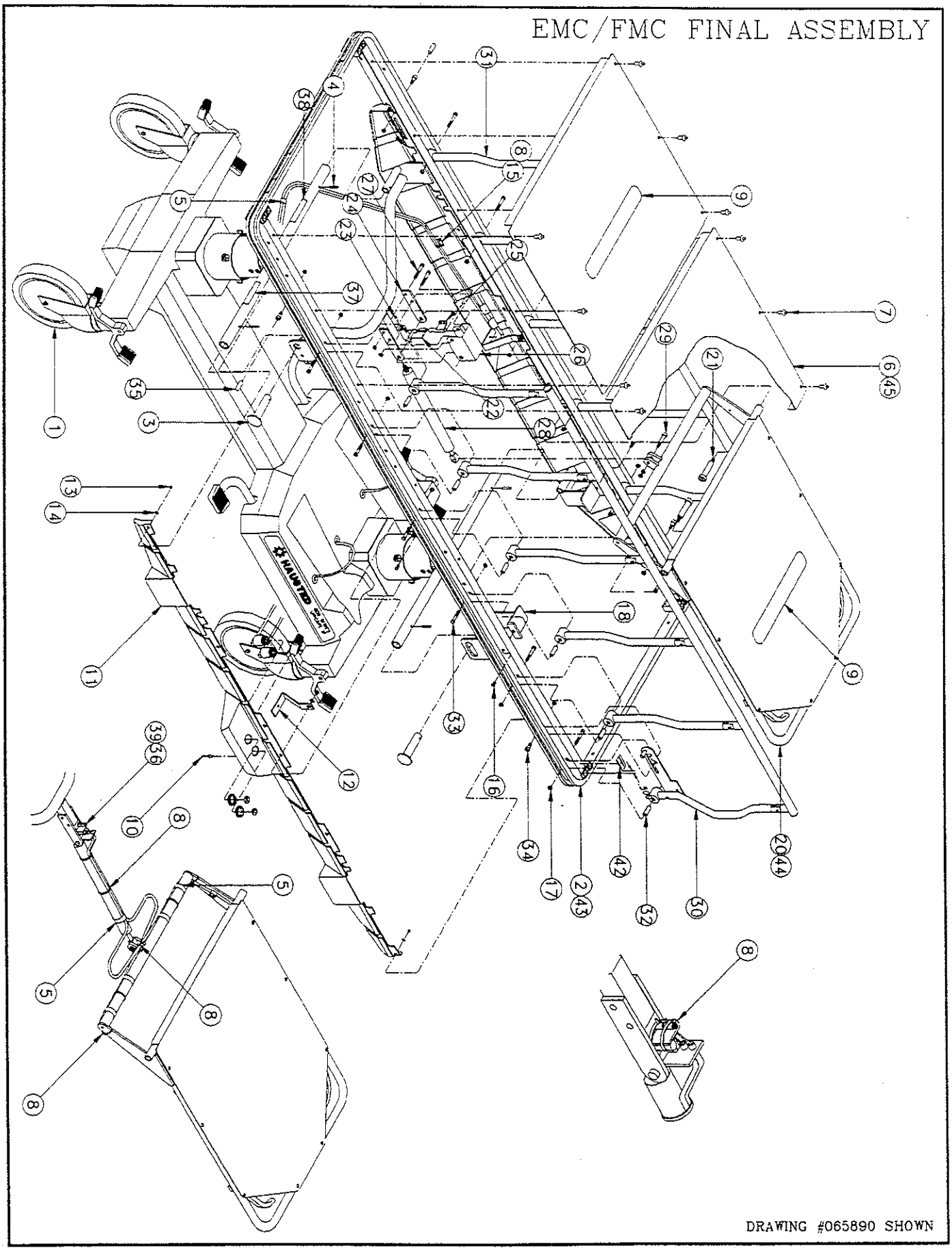
TRENDELENBURG ADJUSTMENT

TO POSITION LITTER TOP INTO TRENDE–LENBURG OR REVERSE TRENDELENBURG, PRESS EITHER HEAD OR FOOT CONTROL BUTTON, AND ELEVATE TO DESIRED HEIGHT.
(FIGURE 5)

OR ELEVATE LITTER TOP TO FULL HEIGHT AND PRESS EITHER HEAD OR FOOT CONTROL BUTTON TO LOWER UNIT TO DESIRED POSI–TION.

NOTE: CONTROL BUTTONS MAY BE LOCATED AT THE FOOT END OF YOUR UNIT.

EMC/FMC FINAL ASSEMBLY



DRAWING #065890 SHOWN

EMC/FMC FINAL ASSEMBLY

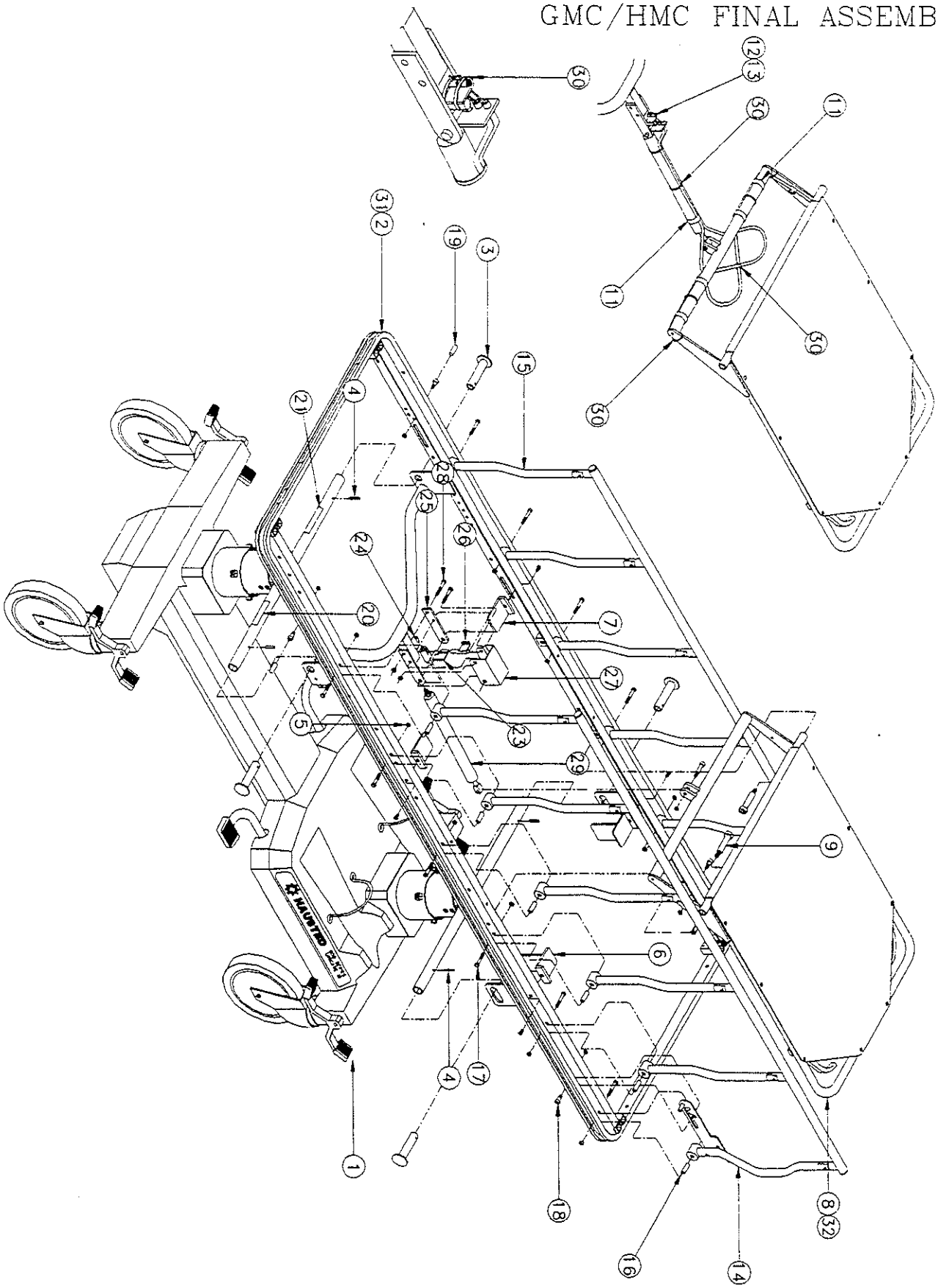
NOTE:
Your base may not be shown in the picture, but is listed below.

	065425	825 FOOT CONTROL BASE ASSEMBLY	1
	065405	625 FOOT CONTROL BASE ASSEMBLY	1
	065400	626 SIDE CONTROL BASE ASSEMBLY	1

DRAWING #065890

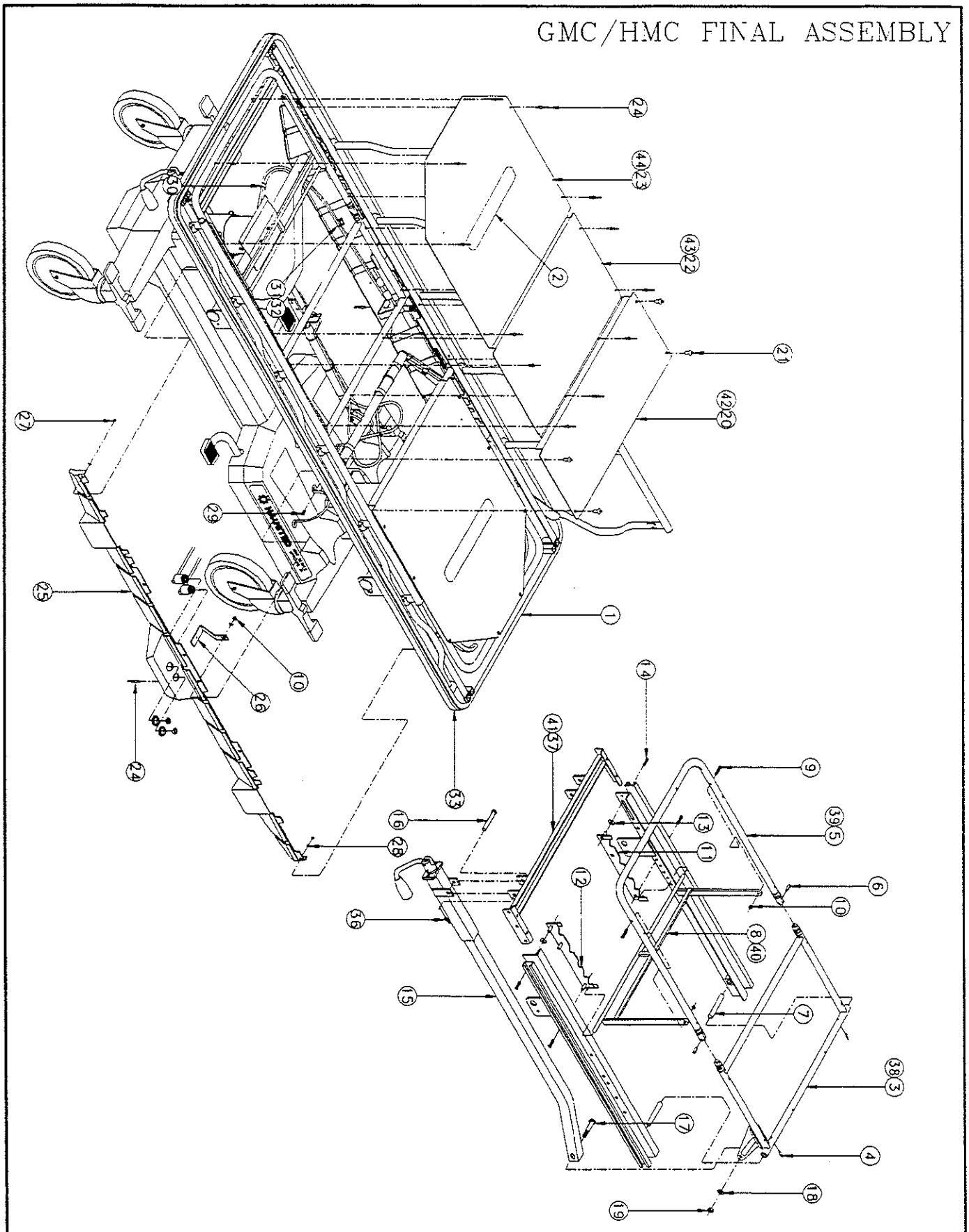
ITEM	PART No.	DESCRIPTION	Qty.
45	065057	TOP COVER SHEET	2
44	065895	FOWLER BACKREST ASSEMBLY	1
43	065892	UNIVERSAL TOP WELDMENT	1
		REGULAR WIDTH PARTS	
42	065434	PUSH TAB LABEL	2
41	065844	#4 x .375 SHEET METAL SCREW	2
40	065845	BUMPER LABEL PLATE	1
39	052041	#10-32 x .250 CUP PT SOC SET SCREW	2
38	063022	SERVICE LABEL	1
37	031457	UNIVERSAL SERIAL NUMBER LABEL	1
36	052044	DORMAN WIRE STOP #100-013	2
35	065074	RAIL STOP CAP	2
34	035116	.313 x .375 SHOULDER BOLT	4
33	035122	.250-20 x 1.625 HEX HD CAP SCREW	12
32	035138	RETRACTO RAIL PIVOT SPACER	12
31	066025	U-IV RETRACTO RAIL ASS'Y - LEFT	1
30	066024	U-IV RETRACTO RAIL ASS'Y - RIGHT	1
29	065561	.313 x 1.000 SHOULDER BOLT	1
28	065569	GAS SPRING	1
27	031412	.250-20 x 1.750 HEX HD CAP SCREW	2
26	065560	ACTUATOR COVER	1
25	065551	FOWLER ACTUATOR	1
24	065729	GAS SPRING PIVOT PLATE	1
23	061153	ACTUATOR PIN	1
22	065553	TRIGGER CHAMBER ASSEMBLY	1
21	062037	.500 x 2.000 SHOULDER BOLT	2
20	065896	EXTRA WIDE FOWLER BACKREST ASS'Y	1
19	061097	GRAY RUBBER BUMPER	
18	065727	FOWLER STOP ASSEMBLY	2
17	031055	.250-20 LOCK NUT	21
16	031325	.250-20 x .500 BUT SOC HD CAP SCW	4
15	000848	HEYCO MOUNTING PLATFORM	2
14	031076	.250 USS FLAT WASHER PLATED	6
13	065116	#10-24 x .250 TRUSS HD MACH SCW	4
12	065076	SIDE SKIRT SUPPORT	2
11	065011	SIDE SKIRT - SIDE CONTROL	2
10	031186	POP RIVET	2
9	031212	VELCRO HOOK RADIUS CORNERS	2
8	000849	CABLE TIE .063"	11
7	055213	.250 x .500 CHERRY RIVET	12
6	065058	EXTRA WIDE TOP COVER SHEET - 826	2
5		.500" WIDE BLACK TAPE	2
4	031118	.188 x 1.000 SPRING PIN	4
3	062073	TOP RETAINING PLUG	4
2	065889	EXTRA WIDE STRAIGHT TOP WELDMENT	1
1	065420	826 SIDE CONTROL BASE ASSEMBLY	1

GMC/HMC FINAL ASSEMBLY



DRAWING #065891 SHEET 1 OF 2 SHOWN

GMC/HMC FINAL ASSEMBLY



DRAWING #065891 SHEET 2 OF 2 SHOWN

GMC/HMC FINAL ASSEMBLY

NOTE: Your base may not be shown in the picture, but is listed below.			
	065425	825 FOOT CONTROL BASE ASSEMBLY	1
	065405	625 FOOT CONTROL BASE ASSEMBLY	1
	065400	626 SIDE CONTROL BASE ASSEMBLY	1

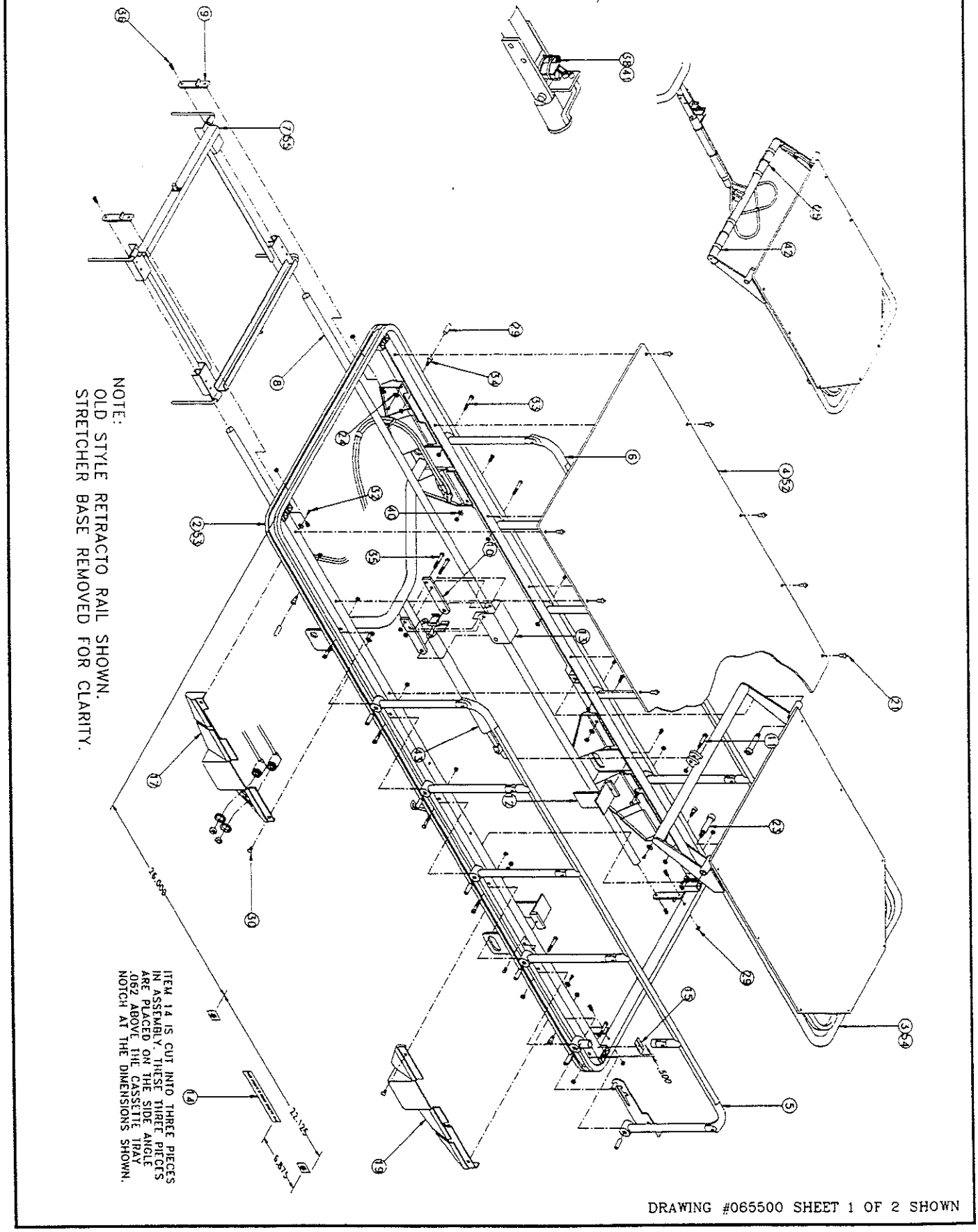
DRAWING #065891 SHEET 1 OF 2

ITEM	PART No.	DESCRIPTION	Qty.
32	065896	EXTRA WIDE FOWLER BACKREST ASS'Y	1
31	065894	EXTRA WIDE UNIVERSAL TOP WELDMENT	1
		EXTRA WIDE PARTS	
30	000849	CABLE TIE .063"	9
29	065569	GAS SPRING	1
28	031412	.250-20 x 1.750 HEX HD CAP SCREW	2
27	065560	ACTUATOR COVER	1
26	065551	FOWLER ACTUATOR	1
25	065729	GAS SPRING PIVOT PLATE	1
24	061153	ACTUATOR PIN	1
23	065553	TRIGGER CHAMBER ASSEMBLY	1
22			
21	063022	SERVICE LABEL	1
20	031457	UNIVERSAL SERIAL NUMBER LABEL	1
19	065074	RAIL STOP CAP	2
18	035116	.313 x .375 SHOULDER BOLT	4
17	035122	.250-20 x 1.625 HEX HD CAP SCREW	12
16	035138	RETRACTO RAIL PIVOT SPACER	12
15	066025	U-IV RETRACTO RAIL ASS'Y - LEFT	1
14	066024	U-IV RETRACTO RAIL ASS'Y - RIGHT	1
13	052044	DORMAN WIRE STOP #100-013	2
12	052041	#10-32 x .250 CUP PT. SOC SET SCW	2
11		.500" WIDE BLACK TAPE	5
10			
9	062037	.500 x 2.000 SHOULDER BOLT	2
8	065895	FOWLER BACKREST ASSEMBLY	1
7	065728	LEG SECTION SUPPORT	2
6	065727	FOWLER STOP ASSEMBLY	2
5	031055	.250-20 LOCK NUT	18
4	031118	.188 x 1.000 SPRING PIN	2
3	062073	TOP RETAINING PLUG	4
2	065892	UNIVERSAL TOP WELDMENT	1
1	065420	826 LOW HT. SIDE CNT'L BASE ASS'Y	1

DRAWING #065891 SHEET 2 OF 2

ITEM	PART No.	DESCRIPTION	Qty.
44	062261	EXTRA WIDE FOOT SECTION COVER SHEET	1
43	033050	EXTRA WIDE KNEE SECTION COVER SHEET	1
42	062255	EXTRA WIDE SEAT SECTION COVER SHEET	1
41	065254	EXTRA WIDE CRANK SUPPORT BAR	1
40	062254	EXTRA WIDE FOOT FRAME SUPP'T ASS'Y	1
39	065629	EXTRA WIDE FOOT FRAME ASSEMBLY	1
38	065626	EXTRA WIDE KNEE FRAME ASSEMBLY	1
		EXTRA WIDE PARTS	
37	065250	CRANK SUPPORT BAR	1
36	065258	LOCKING COTTER PIN	1
35	065844	#4 x .375 SHEET METAL SCREW	2
34	065845	BUMPER CONNECTING LABEL	1
33	061097	GREY RUBBER BUMPER	
32	000849	CABLE TIE .063"	4
31	000848	HEYCO MOUNTING PLATFORM	2
30		.500" WIDE BLACK TAPE	
29	031325	.250-20 x .500 BUT SOC HD CAP SCW	2
28	031076	.250 USS FLAT WASHER PLATED	6
27	065116	#10-24 x .250 TRUSS HD MACH SCREW	4
26	065076	SIDE SKIRT SUPPORT	2
25	065011	SIDE SKIRT	1
24	000794	BSP 64 CHERRY RIVET W/STEEL	14
23	062226	FOOT SECTION COVER SHEET	1
22	033013	LEG SECTION COVER SHEET	1
21	031435	CHERRY RIVET 4341-8-06	4
20	062215	SEAT SECTION COVER SHEET	1
19	030918	.375-16 HEX NUT 125-6635	1
18	030923	.375 LOCK WASHER	1
17	030919	SHOULDER BOLT	1
16	065257	CLEVIS PIN	1
15	065345	ELEVATING CRANK ASS'Y KNEEFLEX	1
14	031327	.250-20 x 1.000 BUT SOC HD CAP SCW	4
13	031364	.250 SAE FLAT WASHER	2
12	065060	RATCHET PLATE ASSEMBLY - RIGHT	1
11	065061	RATCHET PLATE ASSEMBLY - LEFT	1
10	031055	.250-20 LOCK NUT	6
9	062128	.250-20 x 1.250 BUT SOC HD CAP SCW	2
8	062211	FOOT FRAME SUPPORT ASSEMBLY	1
7	062209	KNEEFLEX CROSSBAR SHAFT	2
6	031213	.250 x .750 SPRING PIN	2
5	065646	FOOT FRAME ASSEMBLY	1
4	031314	.188 x .750 SPRING PIN PLATED	2
3	065622	UNIVERSAL KNEE FRAME ASSEMBLY	1
2	031212	VELCRO HOOK 2.00" x 12.00"	2
1	065891	SHEET 1 OF 2	1

A00/B00 FINAL ASSEMBLY

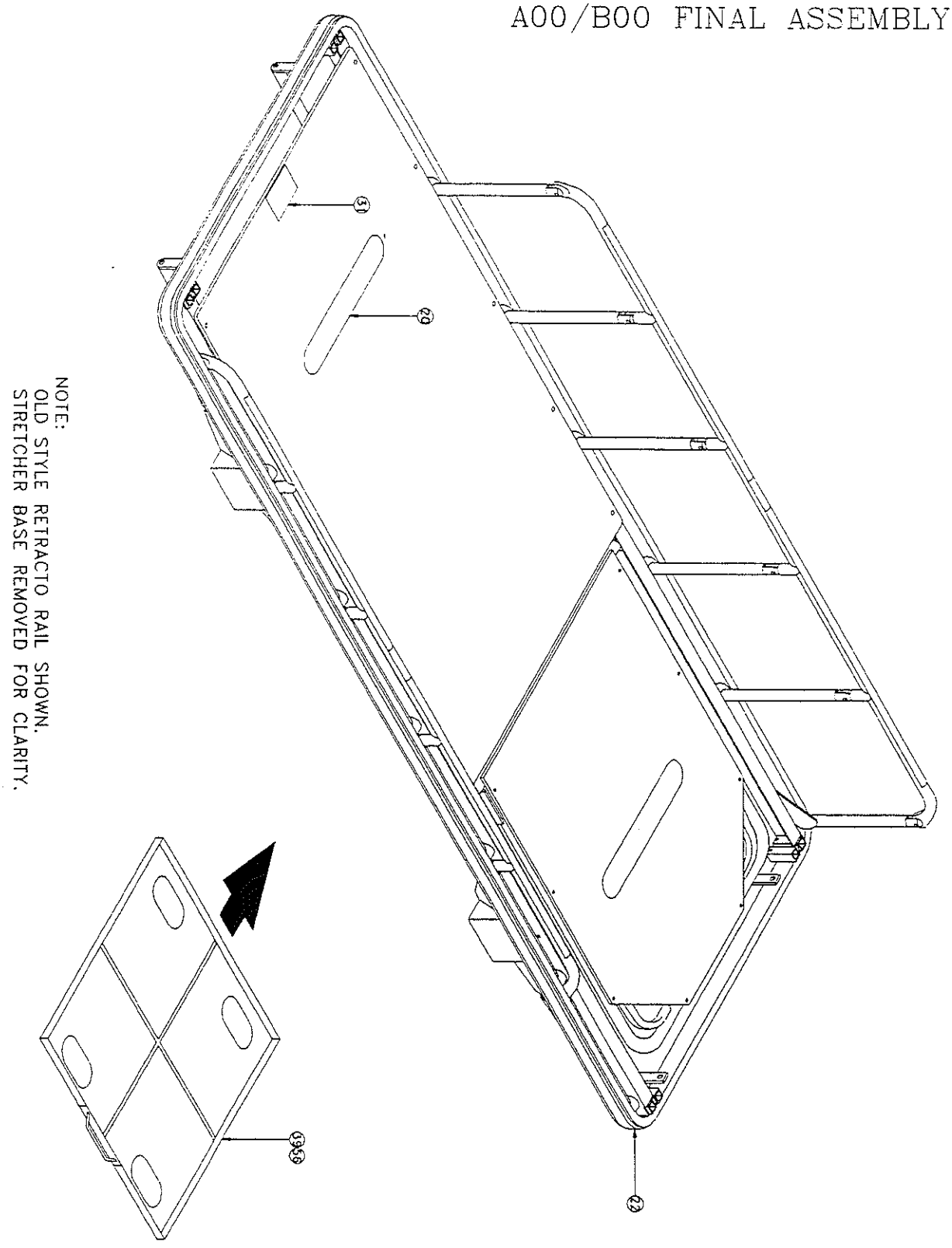


NOTE:
OLD STYLE RETRACTO RAIL SHOWN.
STRETCHER BASE REMOVED FOR CLARITY.

ITEM 14 IS CUT INTO THREE PIECES IN ASSEMBLY. THESE THREE PIECES ARE PLACED ON THE SIDE ANGLE .062 ABOVE THE CASSETTE TRAY NOTCH AT THE DIMENSIONS SHOWN.

DRAWING #065500 SHEET 1 OF 2 SHOWN

A00/B00 FINAL ASSEMBLY



NOTE:
OLD STYLE RETRACTO RAIL SHOWN.
STRETCHER BASE REMOVED FOR CLARITY.

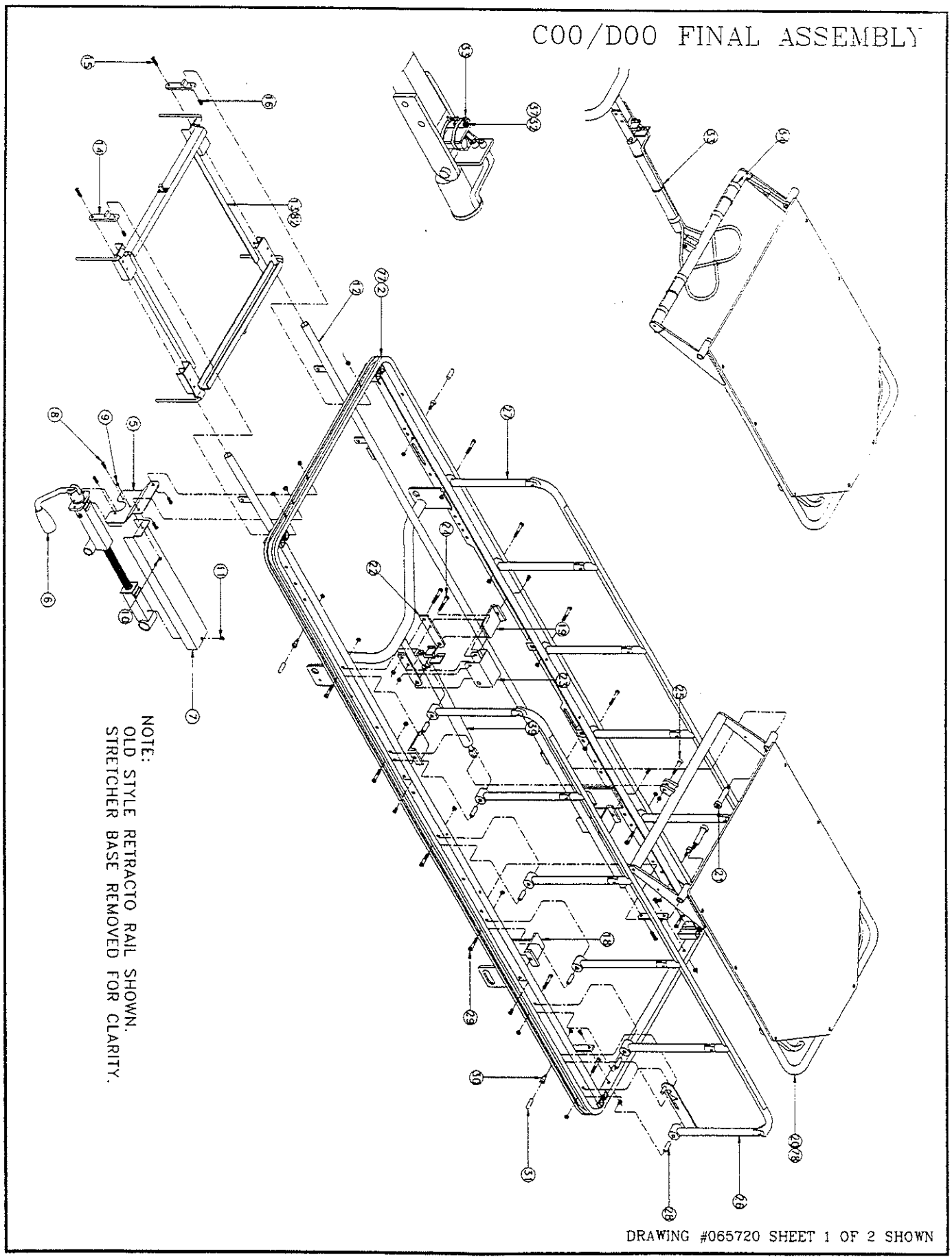
DRAWING #065500 SHEET 2 OF 2 SHOWN

A00/B00 FINAL ASSEMBLY

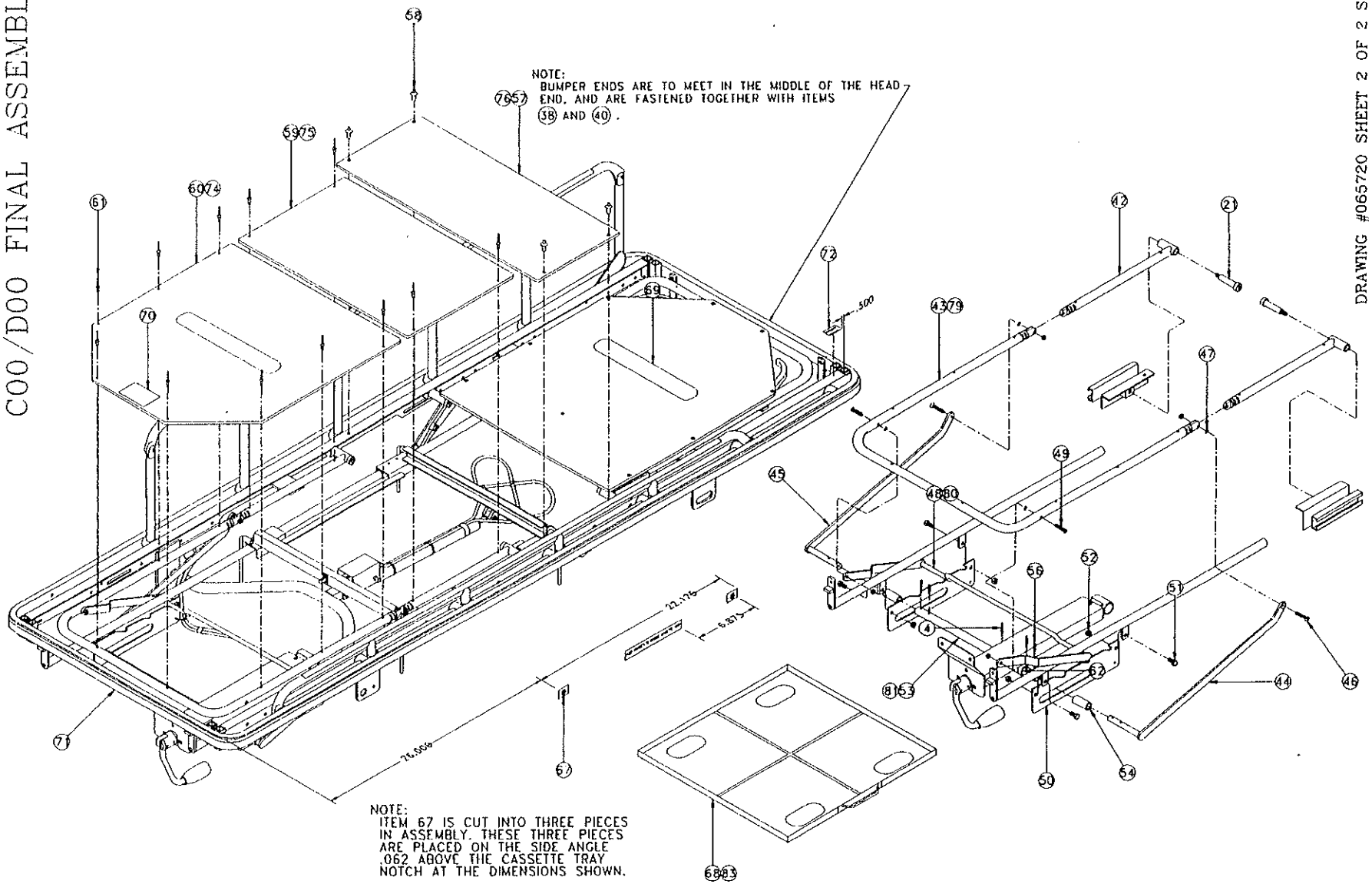
NOTE: Alternate Base Assembly			
	065400	626 SIDE CONTROL BASE ASSEMBLY	1

ITEM	PARTNO.	DESCRIPTION	QTY
50	000794	BSP 64 CHERRY RIVET W/STEEL	2
49	031326	#10-24 x .250 BUT SOC HD CAP SCR	1
48	031416	SELF TAPPING SCREW TYPE A	1
47	031421	#10-24 LOCK NUT ZINC PLATED	4
46	031461	.250-20 x .750 BUT SOC HD CAP SCR	2
45	062627	BLIND RIVET	2
44	065071	826 CROSSTUBE HANGER (NOT SHOWN)	2
43	065541	GAS SPRING SUB-ASSEMBLY	1
42		.500" BLACK TAPE	7
41	052041	#10-32 x .250 CUP PT SOC SET SCREW	2
40	031076	.250 USS FLAT WASHER	8
39	065915	CASSETTE TRAY ASSEMBLY	1
38	052044	DORMAN WIRE STOP	2
37	063022	SERVICE LABEL (NOT SHOWN)	1
36	031327	.250-20 x 1.000 BUT SOC HD CAP SCR	4
35	031412	.250-20 x 1.750 HEX HD CAP SCREW	2
34	035114	.313 x .750 SHOULDER BOLT	4
33	035122	.250-20 x 1.625 HEX HD CAP SCREW	12
32	061870	#10-24 x .375 BUT SOC HD CAP SCREW	4
31	030237	RADIOLUCENT TABLE TOP LABEL	1
30	031325	.250-20 x .500 BUT SOC HD CAP SCR	10
29	031055	.250-20 LOCK NUT	27
28	062073	TOP RETAINING PLUG (NOT SHOWN)	4
27	031457	SERIAL NUMBER LABEL (NOT SHOWN)	1
26	031118	.188 x 1.000 SPRING PIN (NOT SHOWN)	4
25	000849	.063" x 8.000" CABLE TIE	13
24	031074	.188 SAE FLAT WASHER	4
23	062037	.500 x 2.000 SHOULDER BOLT	2
22	061097	RUBBER BUMPER	
21	055213	CHERRY RIVET .250 x .500	10
20	031212	VELCRO HOOK RADIUS CORNERS	2
19	065568	SIDE SKIRT RIGHT HEAD	1
18	065567	SIDE SKIRT LEFT HEAD	1
17	065566	SIDE SKIRT RIGHT FOOT	1
16	065565	SIDE SKIRT LEFT FOOT	1
15	065434	PUSH TAB LABEL	2
14	065612	CASSETTE LABEL	2
13	065560	ACTUATOR COVER	1
12	062311	FOWLER STOP ASSEMBLY	2
11	065561	.313 x 1.000 SHOULDER BOLT	1
10	065729	GAS SPRING PIVOT PLATE	1
9	065726	GLIDE TUBE SUPPORT ASSEMBLY	4
8	065534	GLIDE TUBE	2
7	065912	CASSETTE CARRIER ASSEMBLY	1
6	066025	UIV RETRACTO RAIL ASSEMBLY LEFT	1
5	066024	UIV RETRACTO RAIL ASSEMBLY RIGHT	1
4	065540	X-RAY TOP FOOT END	1
3	065722	FOWLER BACKREST ASSEMBLY	1
2	065721	TOP WELDMENT	1
1	065420	826 BASE ASSEMBLY (NOT SHOWN)	1

56	065924	EXTRA WIDE CASSETTE TRAY ASSEMBLY	1
55	065921	EXTRA WIDE CASSETTE CARRIER ASS'Y	1
54	065742	EXTRA WIDE FOWLER BACKREST ASS'Y	1
53	065741	EXTRA WIDE TOP WELDMENT	1
52	065577	EXTRA WIDE X-RAY TOP FOOT END	1
51	065072	EXTRA WIDE CROSSTUBE HANGER (N.S.)	2
		EXTRA WIDE PARTS	


C00/D00 FINAL ASSEMBLY
NOTE:
OLD STYLE RETRACTO RAIL SHOWN.
STRETCHER BASE REMOVED FOR CLARITY.
DRAWING #065720 SHEET 1 OF 2 SHOWN

C00/D00 FINAL ASSEMBLY


NOTE:
BUMPER ENDS ARE TO MEET IN THE MIDDLE OF THE HEAD END, AND ARE FASTENED TOGETHER WITH ITEMS (38) AND (40).
NOTE:
ITEM 67 IS CUT INTO THREE PIECES IN ASSEMBLY. THESE THREE PIECES ARE PLACED ON THE SIDE ANGLE .062 ABOVE THE CASSETTE TRAY NOTCH AT THE DIMENSIONS SHOWN.
NOTE:
OLD STYLE RETRACTO RAIL SHOWN.
STRETCHER BASE REMOVED FOR CLARITY.

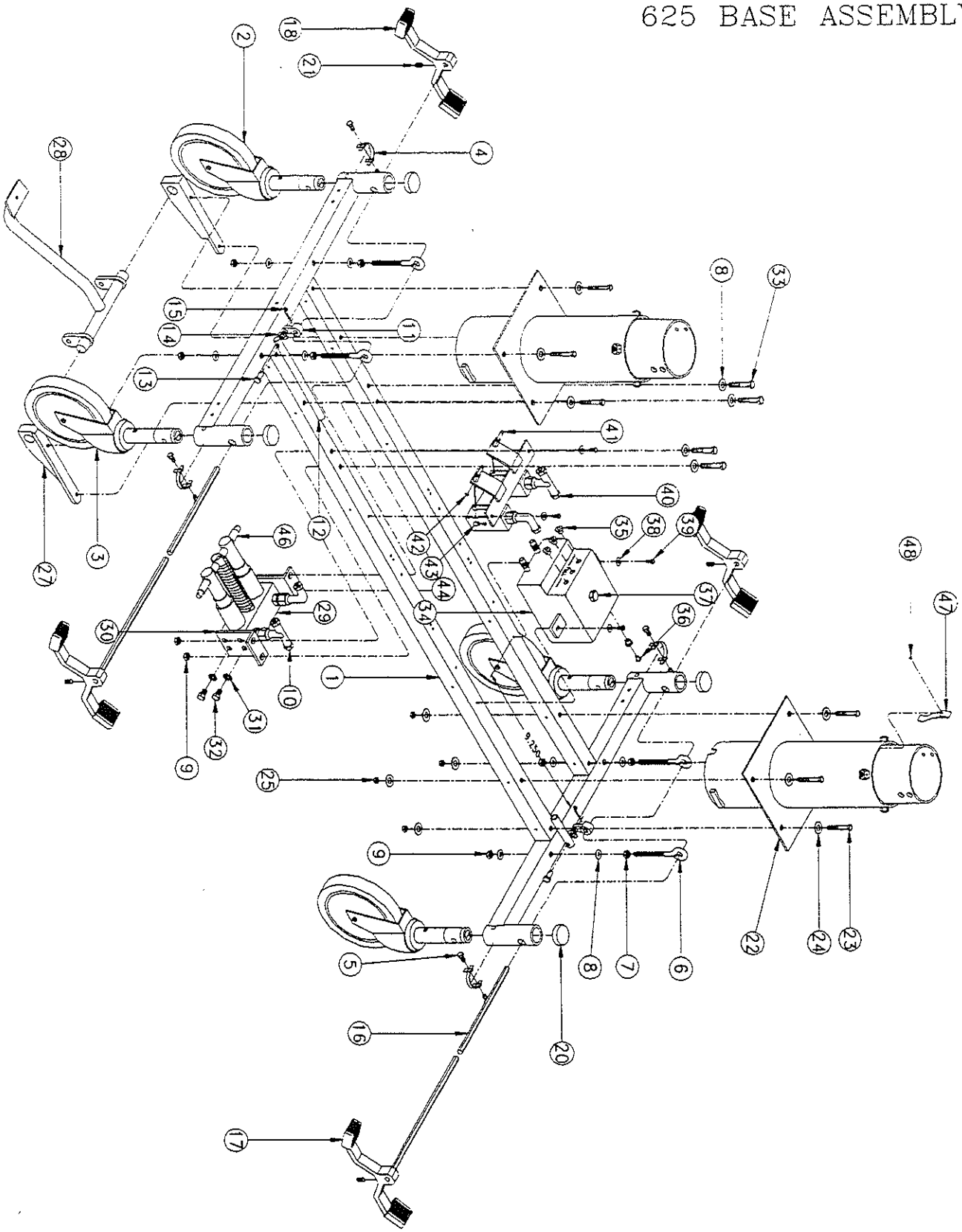
DRAWING #065720 SHEET 2 OF 2 SHOWN

C00/D00 FINAL ASSEMBLY

NOTE: Alternate Base Assembly			
	065400	626 SIDE CONTROL BASE ASSEMBLY	1

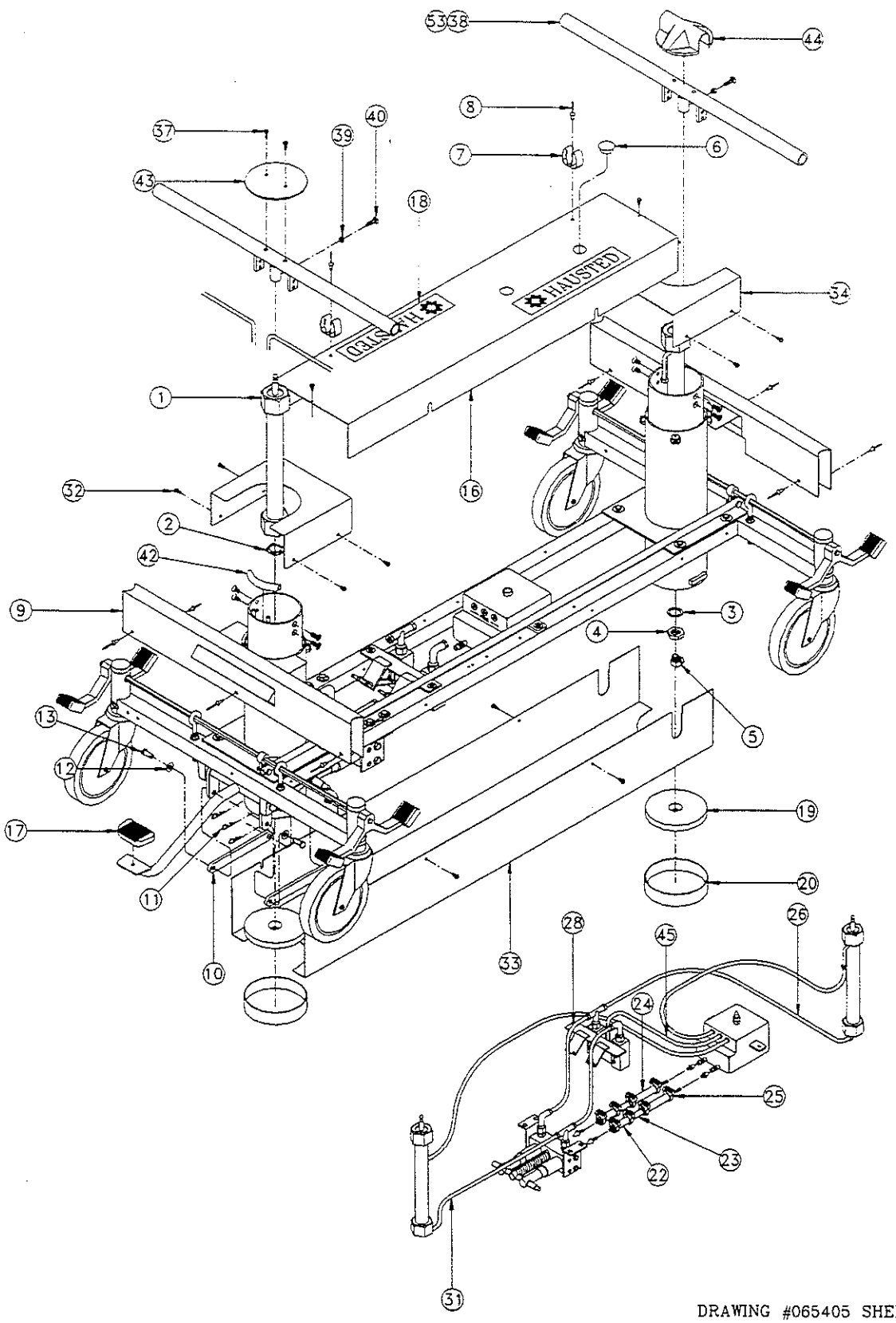
ITEM	PARTNO.	DESCRIPTION	QTY
1	065420	826 BASE ASSEMBLY (NOT SHOWN)	1
2	065721	TOP WELDMENT	1
3	062073	TOP RETAINING PLUG (NOT SHOWN)	4
4	031118	.188 x 1.000 SPRING PIN	6
5	065673	CRANK MOUNTING PLATE	1
6	065674	829 CRANK ASSEMBLY	1
7	065683	829 CRANK COVER	1
8	031461	.250-20 x .750 BUT SOC HD CAP SCR	2
9	03326	#10-24 x .250 BUT SOC HD CAP SCR	1
10	031421	#10-24 LOCK NUT	1
11	031416	SELF TAPPING SCREW TYPE A	1
12	065691	GLIDE TUBE	2
13	065912	CASSETTE CARRIER ASSEMBLY	1
14	065726	GLIDE TUBE SUPPORT ASSEMBLY	4
15	031327	.250-20 x 1.000 BUT SOC HD CAP SCR	4
16	031325	.250-20 x .500 BUT SOC HD CAP SCR	14
17	031055	.250-20 LOCK NUT	31
18	062311	FOWLER STOP ASSEMBLY	2
19	065728	LEG SECTION SUPPORT	2
20	065722	FOWLER BACKREST ASSEMBLY	1
21	062037	.500 x 2.000 SHOULDER BOLT	4
22	065729	GAS SPRING PIVOT PLATE	1
23	065560	ACTUATOR COVER	1
24	031412	.250-20 x 1.750 HEX HD CAP SCREW	2
25	065561	.313 x 1.000 SHOULDER BOLT	1
26	066024	UIV RETRACTO RAIL ASSEMBLY - RIGHT	1
27	066025	UIV RETRACTO RAIL ASSEMBLY - LEFT	1
28	035138	RETRACTO RAIL PIVOT SPACER	12
29	035122	.250-20 x 1.625 HEX HD CAP SCREW	12
30	035114	.313 x .375 SHOULDER BOLT	4
31	065074	RAIL STOP CAP	4
32	052044	DORMAN WIRE STOP	2
33	000849	.063" x 8.000" CABLE TIE	9
34		.500" WIDE BLACK ELECTRICAL TAPE	7
35	031457	SERIAL NUMBER LABEL (NOT SHOWN)	1
36	063022	SERVICE LABEL (NOT SHOWN)	1
37	052041	#10-32 x .25 SOC CUP PT. SET SCREW	2
38	000749	BSP 64 CHEERY RIVET W/STEEL	2
39	065541	GAS SPRING SUB-ASSEMBLY	1
40	062627	BLIND RIVET	2
41	065071	826 CROSSTUBE HANGER (NOT SHOWN)	2
42	065731	KNEE FRAME TUBE ASSEMBLY	2
43	065732	FOOT FRAME TUBE ASSEMBLY	1
44	065734	CRANK PUSH ARM ASS'Y - RIGHT	1
45	065733	CRANK PUSH ARM ASS'Y - LEFT	1
46	031028	.250-20 x 1.500 FLAT SOC HD SCR	2
47	065688	HINGE WASHER	2
48	065735	FRAME SUPPORT ASSEMBLY	1
49	062128	.250-20 x 1.250 BUT SOC HD CAP SCR	2
50	065662	RATCHET PLATE	2
51	031010	.313-18 x .750 HEX HD CAP SCREW	4
52	031057	.313-18 LOCK NUT	4
53	065737	PUSH ARM GUIDE TUBE	1
54	065671	PUSH ARM GLIDE	2
55	061870	#10-24 x .375 BUT SOC HD CAP SCR	4
56	031314	.188 x .750 SPRING PIN	3
57	065686	SEAT SECTION COVER	1
58	055213	.250 x .500 CHERRY RIVET	4
59	065685	LEG SECTION COVER	1
60	065684	FOOT SECTION COVER	1
61	031186	.188" x .500" POP RIVET	12
62	035419	CUSHION HOSE	1
63	065565	829 SIDE SKIRT LEFT FOOT (N.S.)	1
64	065566	829 SIDE SKIRT RIGHT FOOT (N.S.)	1
65	065567	829 SIDE SKIRT LEFT HEAD (N.S.)	1
66	065568	829 SIDE SKIRT RIGHT HEAD (N.S.)	1
67	065612	CASSETTE LABEL	2
68	065915	CASSETTE TRAY ASSEMBLY	1
69	031212	VELCRO HOOK RADIUS CORNERS	2
70	030237	RADIOLUCENT TOP LABEL	1
71	061097	RUBBER BUMPER	
72	065434	PUSH TAB LABEL	2
		EXTRA WIDE PARTS	
73	065072	826 CROSSTUBE HANGER X-W (N.S.)	2
75	065708	LEG SECTION COVER EXTRA WIDE	1
76	065709	SEAT SECTION COVER EXTRA WIDE	1
77	065741	TOP WELDMENT EXTRA WIDE	1
78	065742	FOWLER BACKREST ASS'Y EXTRA WIDE	1
79	065744	FOOT FRAME TUBE ASS'Y EXTRA WIDE	1
80	065745	FRAME SUPPORT ASS'Y EXTRA WIDE	1
81	065746	PUSH ARM GUIDE TUBE EXTRA WIDE	1
82	065921	CASSETTE CARRIER ASS'Y EXTRA WIDE	1
83	065924	CASSETTE TRAY ASS'Y EXTRA WIDE	1

625 BASE ASSEMBLY



DRAWING #065405 SHEET 1 OF 2

625 BASE ASSEMBLY



DRAWING #065405 SHEET 2 OF 2

625 BASE ASSEMBLY

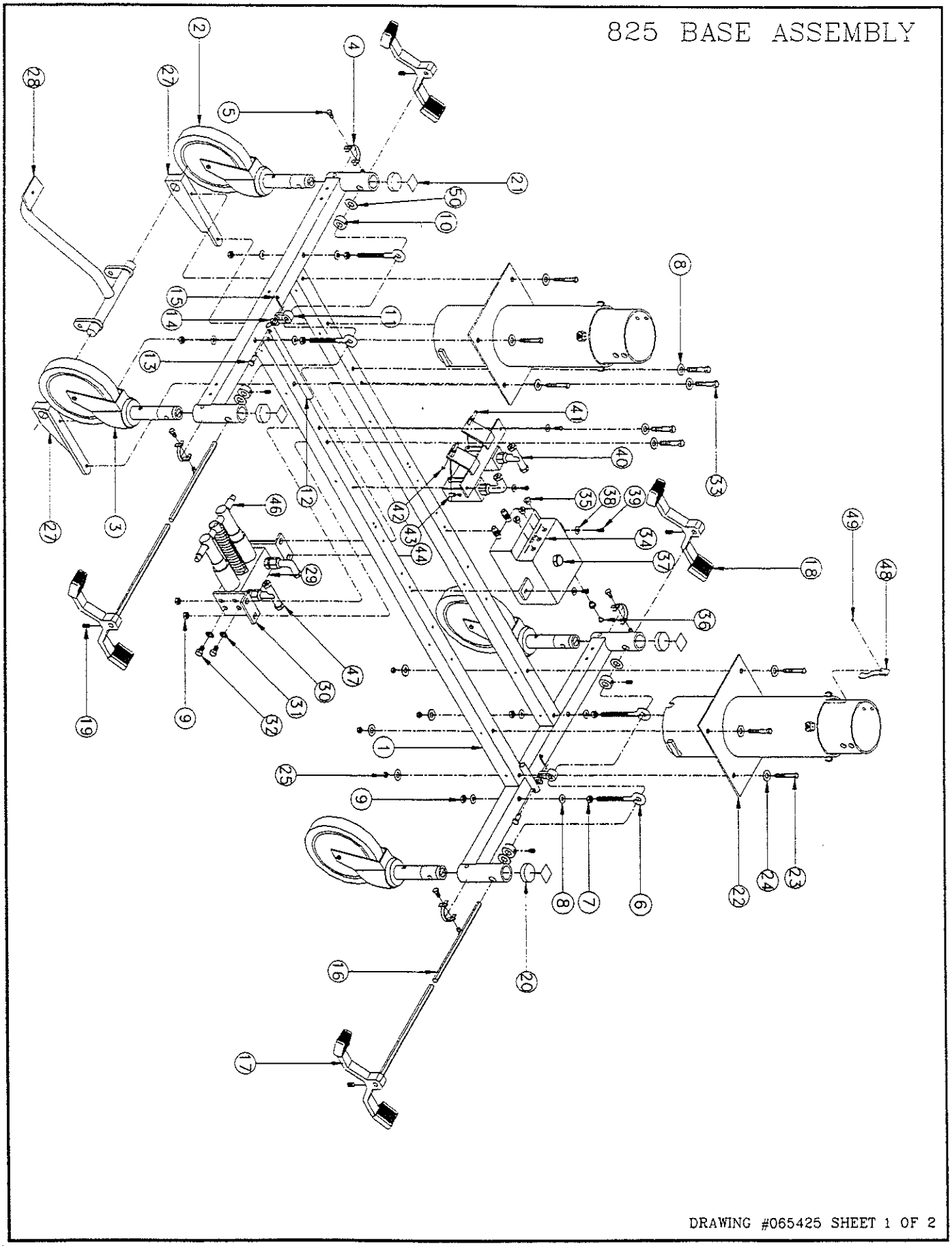
DRAWING #065405 SHEET 1 OF 2

ITEM	PARTNO.	DESCRIPTION	QTY
48	031097	#6 x .250 SHEET METAL SCREW	1
47	051311	GROUNDING SPRING	1
46	052275	LONG SPACER	2
45			
44	052041	#10-32 x .250 CUP PT. SET SCREW	2
43	052044	DORMAN WIRE STOP	2
42	062640	CABLE CLIP	2
41	065094	CONTROL CABLES	2
40	062958	CONTROL VAVLE ASSEMBLY	1
39	031416	#8 x .500 SELF TAPPING SCREW	4
38	031074	.500 O.D. x .188 I.D. FLAT WASHER	4
37	066931	.250" NPF VENT BREATHER	1
36	031379	.250 x .850 RIVET	1
35	062804	NYLOX BUSHING	4
34	062930	BLOW MOLDED RESERVOIR	1
33	031334	.313-18 x 2.000 HEX HD CAP SCREW	4
32	031009	.313-18 x .500 HEX HD CAP SCREW	4
31	031092	.313 INTERNAL TOOTH LOCK WASHER	4
30	054061	PUMP BASE SUPPORT	2
29	065165	FT. END CONTROLLED PUMP ASSEMBLY	1
28	065408	SHORT PUMP PEDAL ASSEMBLY	1
27	052210	AXLE BEARING BRACKET	2
26			
25	031055	.250-20 LOCK NUT	4
24	031076	.250 USS FLAT WASHER	12
23	031321	.250-20 x 2.000 HEX HD CAP SCREW	8
22	065421	LOW HEIGHT COLUMN TUBE ASSEMBLY	2
21	031101	.250-20 KNURL PT. SOC SET SCREW	4
20	062666	CASTER STEM CAP	4
19			
18	066508	RIGHT BRAKE PEDAL ASSEMBLY	2
17	066507	LEFT BRAKE PEDAL ASSEMBLY	2
16	065056	HEX BRAKE ROD	2
15	031466	COTTER PIN	2
14	031081	.500 O.D. x .313 I.D. SHIMM WASHER	2
13	062686	LINK PIN	2
12	062690	CROSS LINK TUBE	1
11	062684	SHORT CAM LEVER	2
10	052306	COMPRESSION ALIGN NUT	6
9	031057	.313-18 PREVAILIN LOCK NUT	8
8	031080	.875 O.D. x .313 I.D. FLAT WASHER	12
7	031058	.313-18 FREE THREAD HEX NUT	4
6	065041	.313-18 EYE BOLT 826	4
5	062685	M8 x 1.25 x 12.00 HEX HD CAP SCREW	8
4	062659	CASTER BOLT LOCK PLATE	4
3	062671	TENTE CASTER - SWIVEL LOCK & BRAKE	1
2	062672	TENTE CASTER - BRAKE	3
1	065035	826 BASE FRAME ASSEMBLY	1

DRAWING #065405 SHEET 2 OF 2

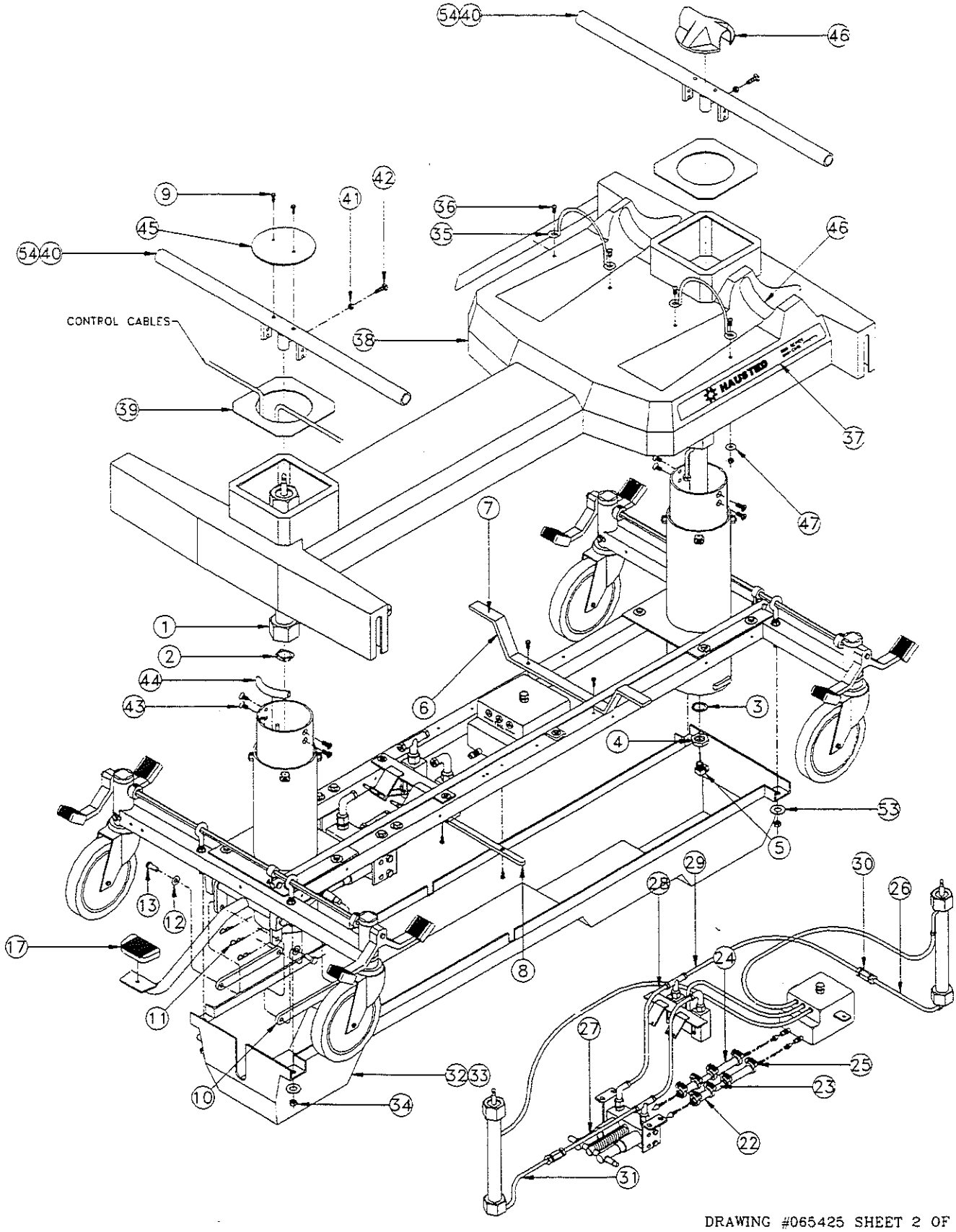
ITEM	PARTNO.	DESCRIPTION	QTY
53	065072	EXTRA WIDE CROSSTUBE HANGER	2
52	062931	STOP WASHER	2
51	062743	FT. END CONTROL BUTTON	1
50	062742	HD. END CONTROL BUTTON	1
49	065403	CABLE TIE	2
48	062961	WIRE SIDE BASKET	2
47	062941	SIDE BASKET HANGER	4
46	040910	COCHEM #74 HYDRAULIC OIL	
		PARTS NEEDED BUT NOT SHOWN	
45	067227	.250" O.D. x 21.750" HOSE	1
44	062076	4.00" COLUMN CAP - BLACK	1
43	065613	SMALL CYLINDER COVER PLATE	1
42	065093	TRIM-LOK FOR 5.00" COLUMN	1
41	031417	.250-20 x .750 FLAT HD. SCREW	8
40	031342	.250-20 x .750 SQ. HD. SET SCREW	2
39	031054	.250-20 FREE THREAD HEX NUT	2
38	065071	CROSSTUBE HANGER	2
37	031403	#8-32 x .625 SELF TAPPING SCREW	2
36			
35			
34	062809	HD. END COVER ASSEMBLY	2
33	062807	BOTTOM COVER	1
32	031416	#8 x .500 SELF TAPPING SCREW	14
31	052315	.250" O.D. x 24.250" HOSE	1
30			
29			
28	067226	.250" O.D. x 6.500" HOSE	2
27			
26	062694	.250" O.D. x 31.000" HOSE	1
25	052036	HOSE CLAMP	8
24	054141	.375" I.D. x 8.625" HOSE	2
23	062920	INLET NON-PRESSURE FILTER	2
22	054013	.375" I.D. x 12.000" HOSE	2
21	062759	VINYL CYLINDER CAP - 4.250"	2
20	051097	POLY FOAM - 4.250"	2
19	062070	HAUSTED LABEL	2
18			
17	061164	PUMP PEDAL PAD	1
16	062814	TOP COVER	1
15	054089	FOAM FOR COVER	1
14			
13	054065	CLEVIS PIN	2
12	031081	.500 O.D. x .313 I.D. SHIM WASHER	2
11	031375	HITCH PIN	4
10	065168	PUMP LINK	2
9	062810	END COVER ASSEMBLY	2
8	031184	CHERRY RIVET - AA-62F	12
7	062080	BROOM CLIP	2
6	062967	SNAP IN PLUG	1
5	052300	MALE ELBOW	2
4	062736	CYLINDER JAM NUT	2
3	031503	WAVE SPRING WASHER	2
2	031501	FINGER SPRING WASHER	2
1	065087	CYLINDER ASSEMBLY - FT. END	2

825 BASE ASSEMBLY



DRAWING #065425 SHEET 1 OF 2

825 BASE ASSEMBLY



DRAWING #065425 SHEET 2 OF 2

825 BASE ASSEMBLY

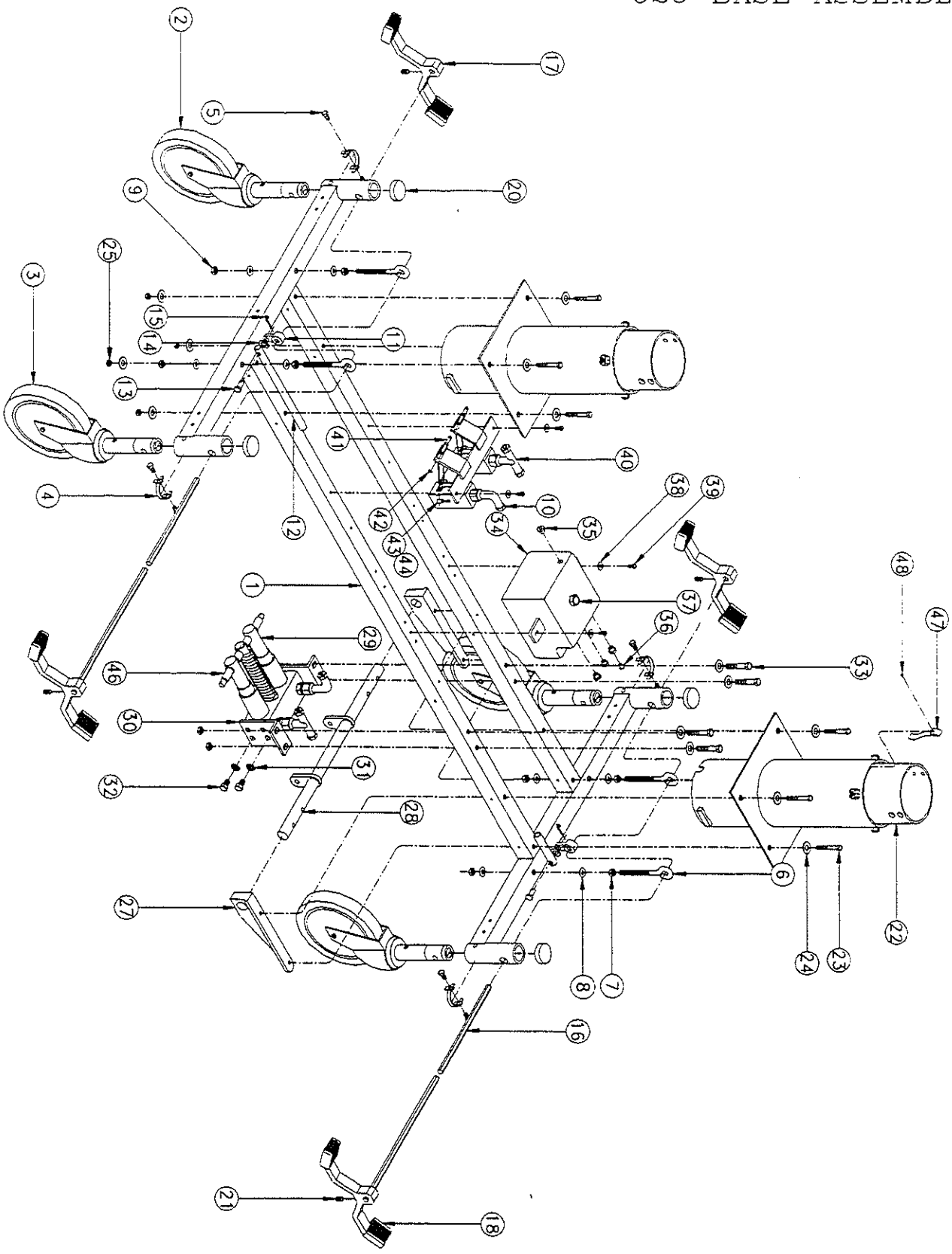
DRAWING #065425 SHEET 1 OF 2

ITEM	PART No.	DESCRIPTION	Qty.
50	055119	NYLON WASHER	4
49	031097	#6 x .250 SHEET METAL SCREW	1
48	051311	GROUNDING SPRING	1
47	052306	COMPRESSION ALIGN NUT	6
46	052275	LONG SPACER	2
45			
44	052041	#100-32 x .250 CUP PT. SOC SET SCW	2
43	052044	DORMAN WIRE STOP #100-013	2
42	062640	CONTROL CABLE CLIP	2
41	065094	CONTROL CABLE	2
40	062958	CONTROL VALVE ASSEMBLY	1
39	031416	SELF TAPPING SCREW TYPE A	4
38	031074	.188 SAE FLAT WASHER	4
37	066931	.250 NPT BREATHER VENT	1
36	031379	.250 x .850 RIVET	1
35	062804	NYLOX BUSHING	4
34	062930	BLOW MOLDED RESERVOIR #82-102	1
33	031334	.313-18 x 2.000 HEX HD CAP SCREW	4
32	031009	.313-18 x .500 HEX HD CAP SCREW	4
31	031092	.313 SHAKEPROOF WASHER	4
30	054061	PUMP BASE SUPPORT	2
29	065165	FT. END CONTROL PUMP ASSEMBLY	1
28	065408	PUMP PEDAL WELDMENT - SHORT	1
27	052210	AXLE BEARING BRACKET	2
26			
25	031055	.250-20 LOCK NUT	4
24	031076	.250 USS FLAT WASHER PLATED	12
23	031321	.250-20 x 2.000 HEX HD CAP SCREW	8
22	065421	LOW HEIGHT COLUMN TUBE ASS'Y	2
21	061156	VELCRO PILE 1.00 x 1.00	4
20	062666	CASTER STEM CAP	4
19	031101	.250-20 x .500 KNURL FT. SET SCREW	4
18	066507	BRAKE PEDAL LEFT	2
17	066508	BRAKE PEDAL RIGHT	2
16	065065	HEX BRAKE ROD	2
15	031466	COTTER PIN	2
14	031081	.500 O.D. x .313 I.D. SHIM WASHER	2
13	062686	LINK PIN	2
12	062690	CROSS LINK TUBE	1
11	062684	SHORT CAM LEVER	2
10	011422	WORM COLLAR	4
9	031057	.313-18 PREVAILIN LOCK NUT	8
8	031080	.313 WASHER	12
7	031058	.313-18 FREE THREAD HEX NUT	4
6	065041	.313-18 EYE BOLT - 826	4
5	062685	M8 x 1.25 x 12.00 HEX HD CAP SCREW	8
4	062659	CASTER BOLT LOCK PLATE	4
3	062671	TENTE CASTER - STEER	1
2	062672	TENTE CASTER - BRAKE	3
1	065035	826 BASE FRAME WELDMENT	1

DRAWING #065425 SHEET 2 OF 2

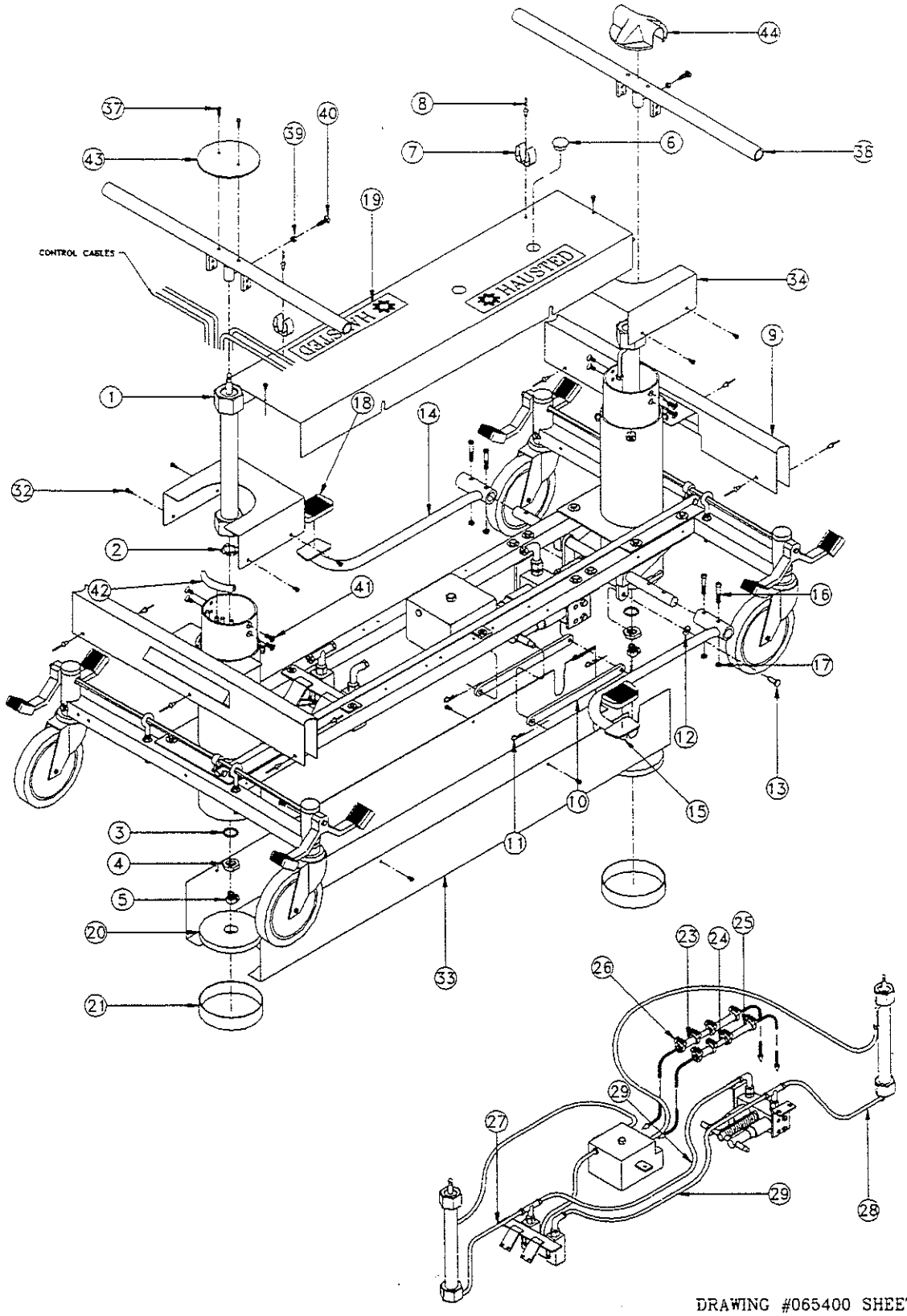
ITEM	PART No.	DESCRIPTION	Qty.
54	065072	EXTRA WIDE CROSSTUBE HANGER	2
		EXTRA WIDE PARTS	
53	031082	1.000 O.D. x .313 I.D. SHIM WASHER	4
52	062743	FOOT END CONTROL BUTTON	1
51	062742	HEAD END CONTROL BUTTON	1
50	065403	CABLE TIE	1
49	065088	1.00 x 2.625 VELCRO HOOK	2
48	061155	1.00 x 1.00 VELCRO HOOK	4
47	040910	COCHEM #74 HYDRAULIC OIL	
		PARTS NEEDED BUT NOT SHOWN	
46	065144	OXYGEN TANK BUMPER	2
47	031076	.250 USS FLAT WASHER PLATED	4
46	062076	COLUMN CAP - BLACK	1
45	065613	SMALL CYLINDER COVER PLATE	1
44	065093	TRIM-LOK FOR COLUMN	1
43	031417	.250-20 x .750 FLAT HD SCREW	4
42	031342	.250-20 x .750 SQ. HD SET SCREW	2
41	031054	.250-20 FREE THREAD HEX NUT	2
40	065071	826 CROSSTUBE HANGER	2
39	065632	SQUARE CYLINDER COLLAR	2
38	065162	825 BASE COVER	1
37	065113	HAUSTED LABEL - 826	2
36	031325	.250-20 x .500 BUT SOC HD CAP SCW	4
35	065112	OXYGEN TANK STRAP	2
34	031057	.313-18 PREVAILIN LOCK NUT	4
33	065163	BOTTOM COVER - FOOT END	1
32	065114	BOTTOM COVER FOAM - 826	2
31	052316	PUMP TO VALVE HOSE	1
30	062921	BRASS PRESSURE FILTER	2
29	062696	PUMP TO CONTROL VAVLE HOSE FT END	1
28	067228	6.500" CONTROL VALVE TO PUMP HOSE	2
27	052317	PUMP TO CYLINDER HOSE	1
26	062695	CYLINDER TO CONTROL VALVE HOSE	1
25	052036	HOSE CLAMP	8
24	054141	FILTER TO PUMP HOSE	2
23	062920	INLET NON-PRESSURE FILTER	2
22	052034	FILTER TO RESERVOIR HOSE	2
21			
20			
19			
18			
17	061164	PUMP PEDAL PAD	1
16	031055	.250-20 LOCK NUT	4
15			
14			
13	054065	CLEVIS PIN	2
12	031081	.500 O.D. x .313 I.D. SHIM WASHER	2
11	031375	#13 HITCH PIN	4
10	065168	SHORT PUMP LINK	2
9	031403	#8-32 x .625 SELF TAPPING SCREW	6
8	065086	TRAY LOCK PLATE	1
7	065089	1.00 x 2.625 VELCRO PILE	2
6	065069	BASE COVER SUPPORT	1
5	052300	MALE ELBOW	2
4	062736	CYLINDER JAM NUT	2
3	031503	WAVE SPRING WASHER	2
2	031501	FINGER SPRING WASHER	2
1	065087	CYLINDER ASSEMBLY - FOOT END	2

626 BASE ASSEMBLY



DRAWING #065400 SHEET 1 OF 2

626 BASE ASSEMBLY



DRAWING #065400 SHEET 2 OF 2

626 BASE ASSEMBLY

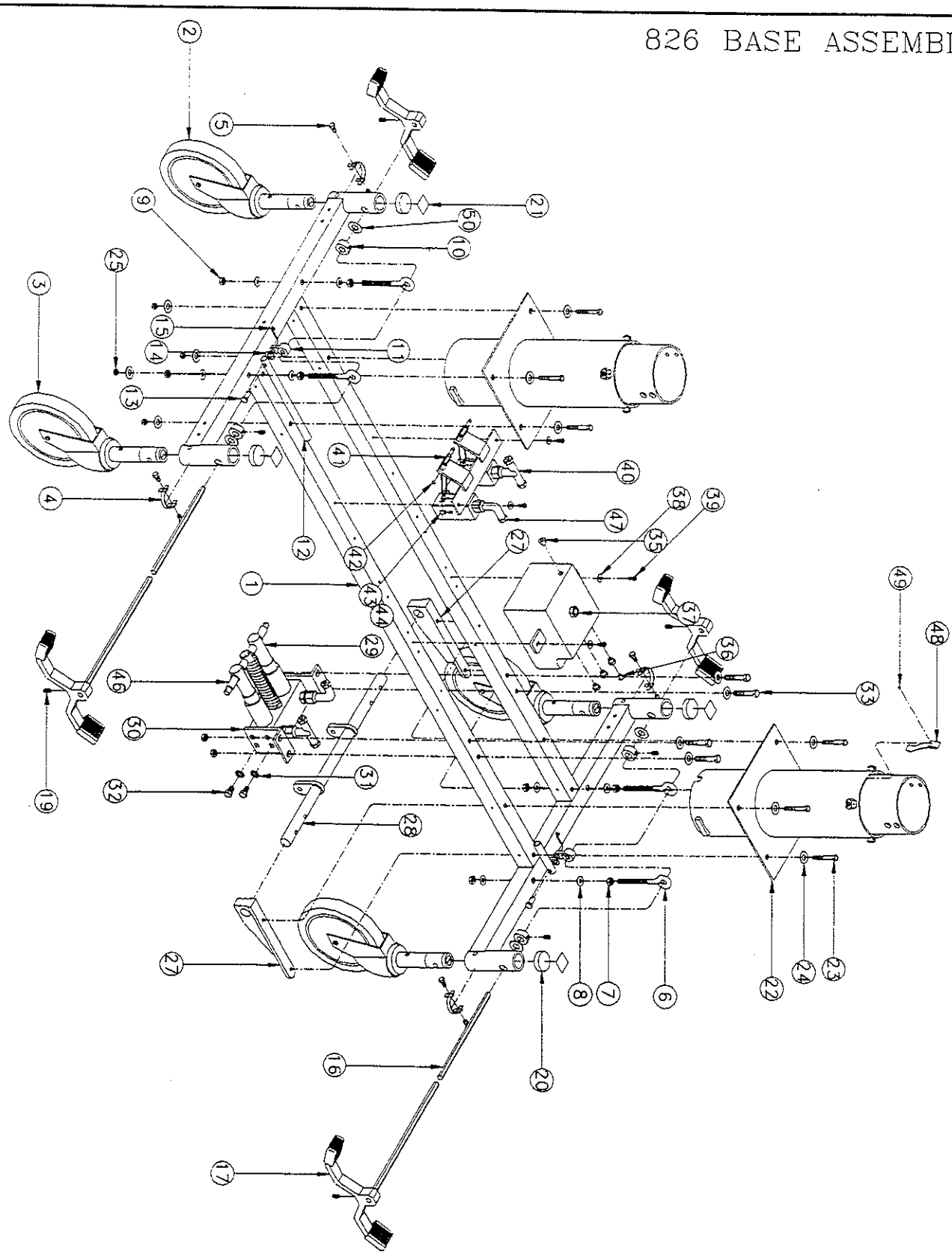
DRAWING #065400 SHEET 1 OF 2

ITEM	PARTNO.	DESCRIPTION	QTY
48	031097	#6 x .250 SHEET METAL SCREW	1
47	051311	GROUNDING SPRING	1
46	052275	LONG SPACER	2
45			
44	052041	#10-32 x .250 CUP PT. SET SCREW	2
43	052044	DORMAN WIRE STOP	2
42	062640	CABLE CLIP	2
41	065094	CONTROL CABLES	2
40	062908	CONTROL VAVLE ASSEMBLY	1
39	031416	#8 x .500 SELF TAPPING SCREW	4
38	031074	.500 O.D. x .188 I.D. FLAT WASHER	4
37	066931	.250" NPF VENT BREATHER	1
36	031379	.250 x .850 RIVET	1
35	062804	NYLOX BUSHING	4
34	062930	BLOW MOLDED RESERVOIR	1
33	031334	.313-18 x 2.000 HEX HD CAP SCREW	4
32	031009	.313-18 x .500 HEX HD CAP SCREW	4
31	031092	.313 INTERNAL TOOTH LOCK WASHER	4
30	054061	PUMP BASE SUPPORT	2
29	062906	PUMP ASSEMBLY	1
28	065033	HINGE ROD ASSEMBLY	1
27	052210	AXLE BEARING BRACKET	2
26			
25	031055	.250-20 LOCK NUT	4
24	031076	.250 USS FLAT WASHER	12
23	031321	.250-20 x 2.000 HEX HD CAP SCREW	8
22	065421	LOW HEIGHT COLUMN TUBE ASSEMBLY	2
21	031101	.250-20 KNURL PT. SOC SET SCREW	4
20	062666	CASTER STEM CAP	4
19			
18	066508	RIGHT BRAKE PEDAL ASSEMBLY	2
17	066507	LEFT BRAKE PEDAL ASSEMBLY	2
16	065056	HEX BRAKE ROD	2
15	031466	COTTER PIN	2
14	031081	.500 O.D. x .313 I.D. SHIMM WASHER	2
13	062686	LINK PIN	2
12	062690	CROSS LINK TUBE	1
11	062684	SHORT CAM LEVER	2
10	052306	COMPRESSION ALIGN NUT	6
9	031057	.313-18 PREVAILIN LOCK NUT	8
8	031080	.875 O.D. x .313 I.D. FLAT WASHER	12
7	031058	.313-18 FREE THREAD HEX NUT	4
6	065041	.313-18 EYE BOLT 826	4
5	062685	M8 x 1.25 x 12.00 HEX HD CAP SCREW	8
4	062659	CASTER BOLT LOCK PLATE	4
3	062671	TENTE CASTER - SWIVEL LOCK & BRAKE	1
2	062672	TENTE CASTER - BRAKE	3
1	065035	826 BASE FRAME ASSEMBLY	1

DRAWING #065400 SHEET 2 OF 2

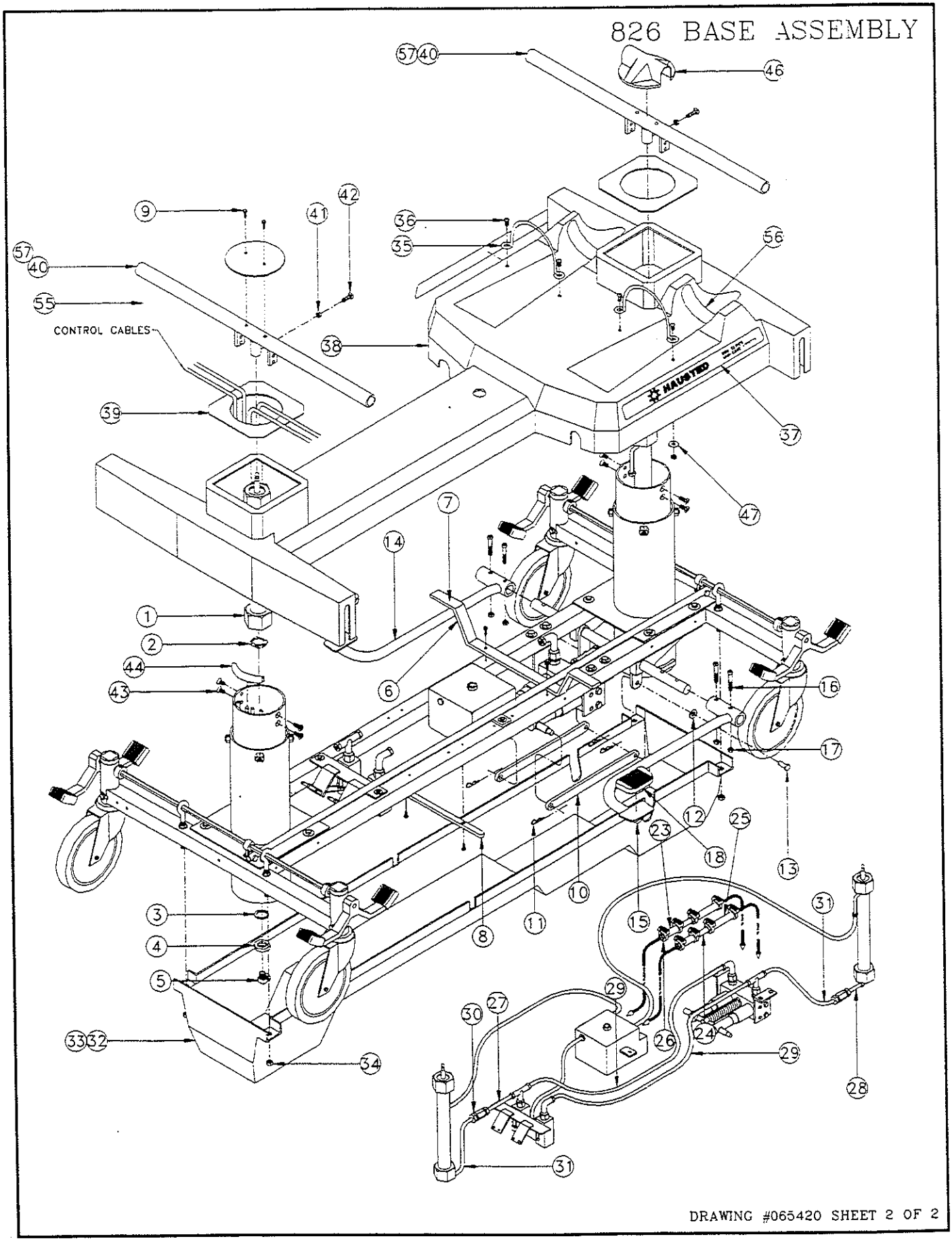
ITEM	PARTNO.	DESCRIPTION	QTY
54	065072	EXTRA WIDE CROSSTUBE HANGER	2
53	062931	STOP WASHER	2
52	062743	FT. END CONTROL BUTTON	1
51	062742	HD. END CONTROL BUTTON	1
50	065403	CABLE TIE	2
49	062815	WIRE SIDE BASKET	2
48	062941	SIDE BASKET HANGER	4
47	040910	COCHEM #74 HYDRAULIC OIL	
		PARTS NEEDED BUT NOT SHOWN	
46	062814	TOP COVER	1
45			
44	062076	4.00" COLUMN CAP - BLACK	1
43	065613	SMALL CYLINDER COVER PLATE	1
42	065093	TRIM-LOK FOR 5.00" COLUMN	1
41	031417	.250-20 x .750 FLAT HD. SCREW	8
40	031342	.250-20 x .750 SQ. HD. SET SCREW	2
39	031054	.250-20 FREE THREAD HEX NUT	2
38	065071	CROSSTUBE HANGER	2
37	031403	#8-32 x .625 SELF TAPPING SCREW	2
36			
35			
34	062809	HD. END COVER ASSEMBLY	2
33	062807	BOTTOM COVER	1
32	031416	#8 x .500 SELF TAPPING SCREW	14
31			
30			
29	067227	.250" O.D. x 21.750" HOSE	2
28	062695	.250" O.D. x 12.000" HOSE	1
27	052809	.250" O.D. x 16.000" HOSE	1
26	052036	HOSE CLAMP	8
25	054141	.375" I.D. x 8.625" HOSE	2
24	062920	INLET NON-PRESSURE FILTER	2
23	052034	.375" I.D. x 7.000" HOSE	2
22	054089	FOAM FOR SHEET METAL COVER	1
21	062759	VINYL CYLINDER CAP - 4.250"	2
20	051097	POLY FOAM - 4.250"	2
19	062070	HAUSTED LABEL	2
18	061164	PUMP PEDAL PAD	2
17	031055	.250-20 LOCK NUT	8
16	031469	.250-20 x 1.500 SOC. HD CAP SCREW	4
15	065401	PUMP PEDAL ASSEMBLY - RIGHT	1
14	065402	PUMP PEDAL ASSEMBLY - LEFT	1
13	054065	CLEVIS PIN	2
12	031081	.500 O.D. x .313 I.D. SHIM WASHER	2
11	031375	HITCH PIN	4
10	065044	PUMP LINK	2
9	062810	END COVER ASSEMBLY	2
8	031184	CHERRY RIVET - AA-62F	12
7	062080	BROOM CLIP	2
6	062967	SNAP IN PLUG	1
5	052300	MALE ELBOW	2
4	062736	CYLINDER JAM NUT	2
3	031503	WAVE SPRING WASHER	2
2	031501	FINGER SPRING WASHER	2
1	065087	CYLINDER ASSEMBLY - FT. END	2

826 BASE ASSEMBLY



DRAWING #065420 SHEET 1 OF 2

826 BASE ASSEMBLY



DRAWING #065420 SHEET 2 OF 2

826 BASE ASSEMBLY

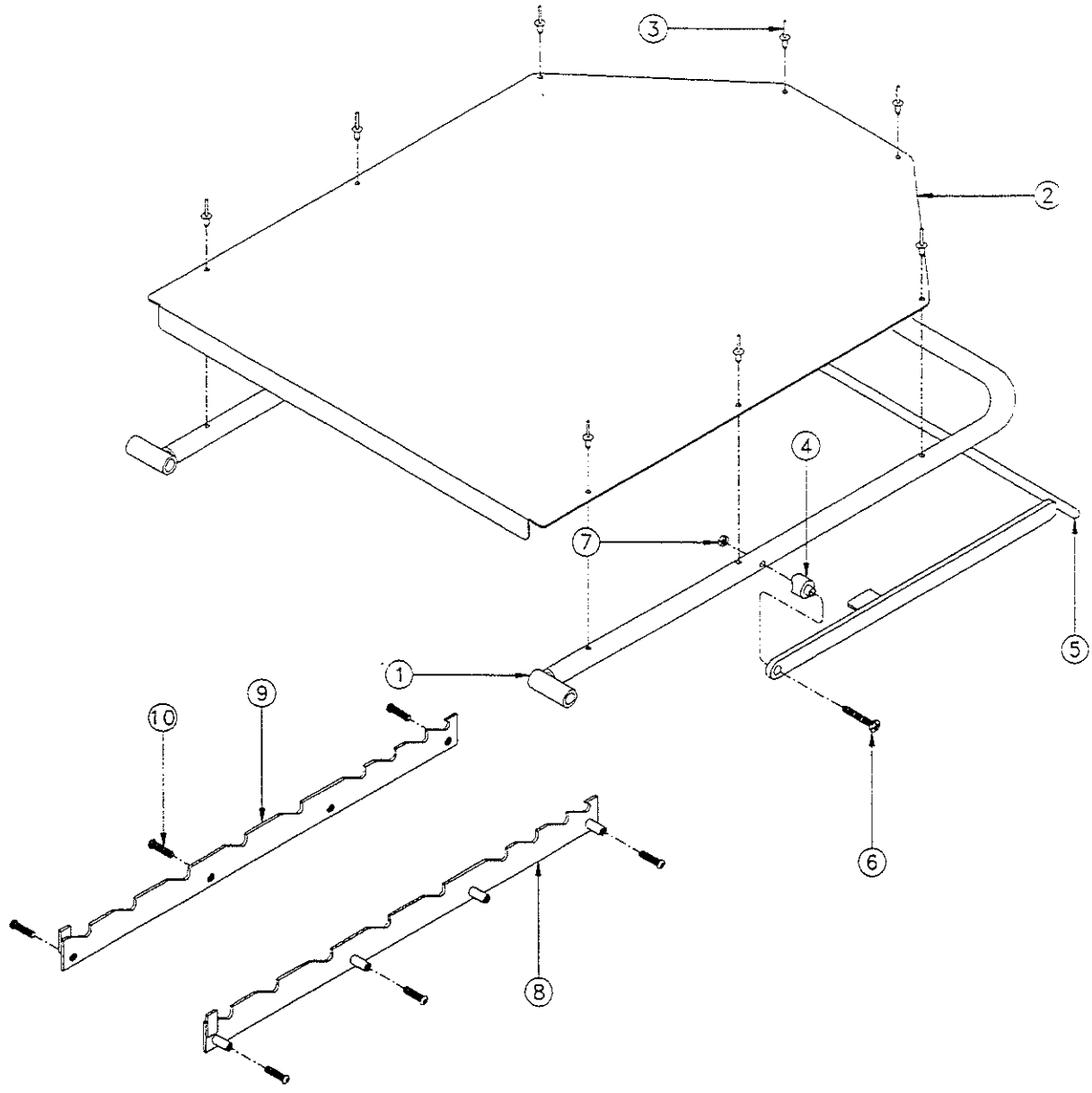
DRAWING #065420 SHEET 1 OF 2

ITEM	PART No.	DESCRIPTION	Qty.
50	055119	NYLON WASHER	4
49	031097	#6 x .250 SHEET METAL SCREW	1
48	051311	GROUNDING SPRING	1
47	052306	COMPRESSION ALIGN NUT	6
46	052275	LONG SPACER	2
45	052292	MALE CONNECTOR	1
44	052041	#10-32 x .250 CUP PT. SOC. SET SCW	4
43	052044	DORMAN WIRE STOP #100-013	4
42	062640	RETAINING RING	4
41	065094	CONTROL CABLE	4
40	062908	CONTROL VALVE ASSEMBLY	1
39	031416	#8 x .500 SELF TAPPING SCREW	4
38	031074	.188 WASHER	4
37	066931	BREATHER VENT	1
36	031379	.250 x .850 RIVET	1
35	062804	NYLOX BUSHING	4
34	062930	BLOW MOLDED RESERVOIR #82-102	1
33	031334	.313-18 x 2.000 HEX HD CAP SCREW	4
32	031009	.313-18 x .500 HEX HD CAP SCREW	4
31	031092	.313 SHAKEPROOF WASHER	4
30	054061	PUMP BASE SUPPORT	2
29	062906	PUMP ASSEMBLY	1
28	065033	HINGE ROD ASSEMBLY	1
27	052210	AXLE BEARING BRACKET	2
26			
25	031055	.250-20 LOCK NUT	4
24	031076	.250 USS FLAT WASHER PLATED	12
23	031321	.250-20 x 2.000 HEX HD CAP SCREW	8
22	065421	LOW HEIGHT COLUMN TUBE ASSEMBLY	2
21	061156	VELCRO PILE 1.00" x 1.00"	4
20	062666	CASTER STEM CAP	4
19	031101	.250-20 x .500 KNURL PT. SET SCREW	4
18	066507	BRAKE PEDAL - LEFT	2
17	066508	BRAKE PEDAL - RIGHT	2
16	065056	HEX BRAKE ROD	2
15	031466	COTTER PIN	2
14	031081	.313 I.D. x .500 O.D. SHIM WASHER	2
13	062686	LINK PIN	2
12	062690	CROSS LINK TUBE	1
11	062684	SHORT CAM LEVER	2
10	011422	CRANK SHAFT WORM COLLAR	4
9	031057	.313-18 PREVAILIN LOCK NUT	8
8	031080	.313 WASHER	12
7	031058	.313-18 FREE THREAD HEX NUT	4
6	065041	.313-18 EYE BOLT - 826	4
5	062685	M8 x 1.25 x 12.00 HEX HD BOLT	8
4	062659	CASTER BOLT LOCK PLATE	4
3	062671	TENTE CASTER - SWIVEL	1
2	062672	TENTE CASTER - BRAKE	3
1	065035	826 BASE FRAME WELDMENT	1

DRAWING #065420 SHEET 2 OF 2

ITEM	PART No.	DESCRIPTION	Qty.
57	065072	EXTRA WIDE CROSSTUBE HANGER	2
		EXTRA WIDE PARTS	
56	065144	OXYGEN TANK RETAINING STRAP	2
55	065614	TRIM-LOK FOR COVER PLATE	1
54	062931	STOP WASHER	2
53	062743	FOOT END CONTROL BUTTON	2
52	062742	HEAD END CONTROL BUTTON	2
51	065403	CABLE TIE	1
50	065088	1.00" x 2.63" VELCRO HOOK	2
49	061155	1.00" x 1.00" VELCRO HOOK	4
48	040910	COCHEM #74 HYDRAULIC OIL	
		PARTS NEEDED BUT NOT SHOWN	
47	031076	.250 USS FLAT WASHER PLATED	4
46	062076	COLUMN CAP - BLACK	1
45	065613	CYLINDER COVER PLATE	1
44	065093	TRIM-LOK FOR COLUMN	1
43	031417	.250-20 x .750 FLAT HD SCREW	4
42	031342	.250-20 x .750 SQ. HD SET SCREW	2
41	031054	.250-20 FREE THREAD HEX NUT	2
40	065071	CROSSTUBE HANGER - 826	2
39	065632	CYLINDER COLLAR	2
38	065162	826 BASE COVER	1
37	065113	HAUSTED LABEL - 826	2
36	031325	.250-20 x .500 BUT SOC HD CAP SCW	4
35	065112	OXYGEN TANK STRAP	2
34	031057	.313-18 PREVAILIN LOCK NUT	4
33	065014	BOTTOM COVER	1
32	065114	BOTTOM COVER FOAM - 826	2
31	062963	PUMP TO CYLINDER HOSE	2
30	062921	BRASS PRESSURE FILTER	2
29	067227	21.750" HOSE	2
28	052365	VALVE TO PUMP HOSE - FOOT END	1
27	052317	PUMP TO CYLINDER HOSE	1
26	052036	HOSE CLAMP	8
25	054141	FIILTER TO PUMP HOSE	2
24	062920	INLET NON-PRESSURE FILTER	2
23	052034	FILTER TO RESERVOIR HOSE	2
22	065120	BRAKE PEDAL STICKER - LEFT	2
21	065119	BRAKE PEDAL STICKER - RIGHT	2
20	065019	BRAKE PEDAL CAP - BRAKE	4
19	065018	BRAKE PEDAL CAP - STEER	4
18	061164	PUMP PEDAL PAD	2
17	031055	.250-20 LOCK NUT	8
16	031469	.250-20 x 1.500 SOC. HD CAP SCREW	4
15	065040	PUMP PEDAL ASSEMBLY - RIGHT	1
14	065039	PUMP PEDAL ASSEMBLY - LEFT	1
13	054065	CLEVIS PIN	2
12	031081	.313 I.D. x .500 O.D. SHIM WASHER	2
11	031375	No. 13 HITCH PIN	4
10	065044	PUMP LINK	2
9	031403	#8-32 x .625 SELF TAPPING SCREW	6
8	065086	TRAY LOCK PLATE	1
7	065089	VELCRO PILE 1.00" x 2.63"	2
6	065069	BASE COVER SUPPORT	1
5	052300	MALE ELBOW	2
4	062736	CYLINDER JAM NUT	2
3	031503	WAVE SPRING WASHER	2
2	031501	FINGER SPRING WASHER #F136	2
1	065087	CYLINDER ASSEMBLY - FOOT END	2

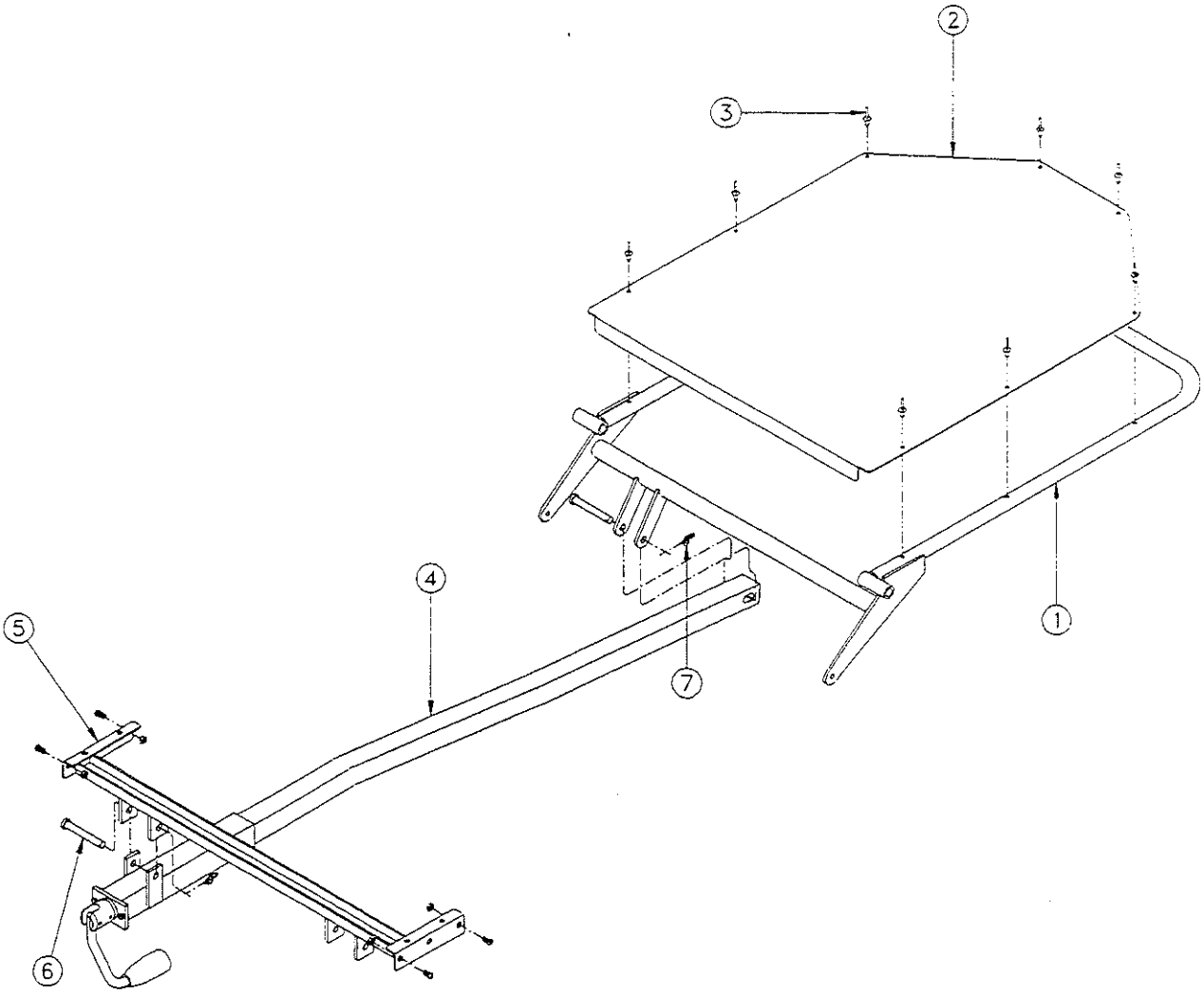
F FOWLER ASSEMBLY



ITEM	PARTNO.	DESCRIPTION	QTY
	065911	XW MANUAL FOWLER COVER SHEET	1
	065905	XW MANUAL FOWLER FRAME WELDMENT	1
	062057	XW MANUAL FOWLER SUPPORT WELDMENT	1
		EXTRA WIDE PARTS	
10	031327	.250-20 x 1.000 BUT SOC HD CAP SCR	6
9	062015	MANUAL FOWLER RATCHET PLATE - LEFT	1
8	062016	MANUAL FOWLER RATCHET PLATE - RIGHT	1
7	031055	.250-20 LOCK NUT	2
6	031357	.250-20 1.750 PH. TRUSS HD CAP SCW	2
5	062026	FOWLER SUPPORT WELDMENT	1
4	062024	FOWLER PIVOT SPACER	2
3	000794	BSP 64 CHERRY RIVET W/STEEL	8
2	065910	MANUAL FOWLER COVER SHEET	1
1	065902	MANUAL FOWLER BACKREST WELDMENT	1

DRAWING #065901

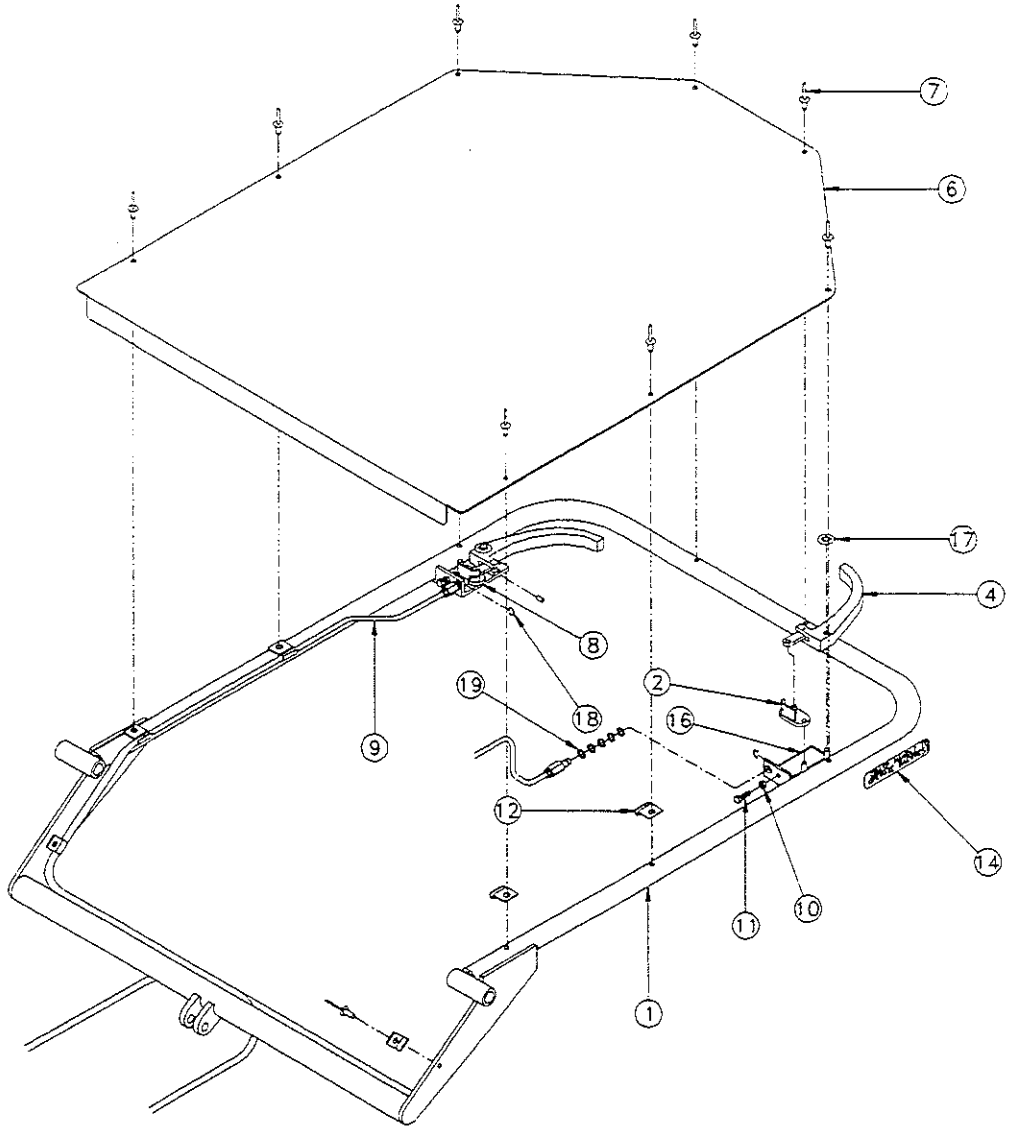
J FOWLER ASSEMBLY



	065879	X-W FOWLER COVER SHEET	1
	065878	X-W FOWLER BACKREST WELDMENT	1
		EXTRA WIDE PARTS	
7	065258	LOCKING COTTER PIN	2
6	065257	CLEVIS PIN	2
5	065250	CRANK SUPPORT W/FT. END FOWLER	1
4	065342	FT. END FOWLER CRANK	1
3	000794	BSP CHERRY RIVET W/STEEL	8
2	065855	FOWLER COVER SHEET	1
1	065852	FOWLER BACKREST WELDMENT	1
ITEM	PARTNO.	DESCRIPTION	QTY

DRAWING #065853

M FOWLER ASSEMBLY

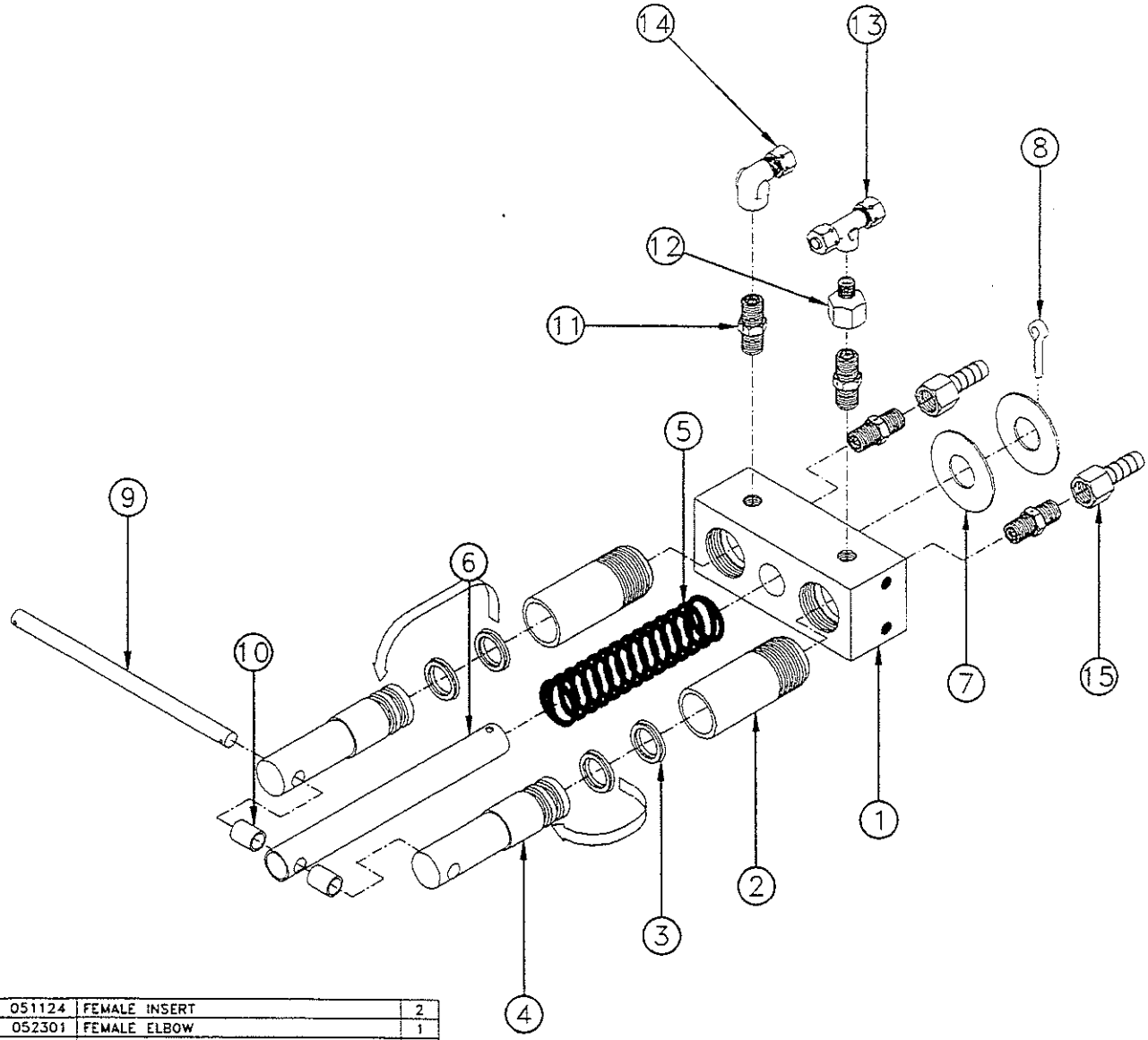


ITEM	PART No.	DESCRIPTION	Qty.
8	065546	CABLE MOUNTING PLATE ASS'Y - LEFT	1
7	000794	BSP 64 CHERRY RIVET W/STEEL	10
6	065855	FOWLER COVER SHEET	1
5			
4	065584	FOWLER HANDLE SUB-ASSEMBLY	2
3			
2	065545	CABLE MOUNTING PLATE ASS'Y - RIGHT	1
1	065723	FOWLER BACKREST WELDMENT	1

ITEM	PART No.	DESCRIPTION	Qty.
	065879	X-W FOWLER COVER SHEET	1
	065743	X-W FOWLER BACKREST WELDMENT	1
		EXTRA WIDE PARTS	
19	031081	.313 I.D. x .500 O.D. SHIM WASHERS	10
18	061344	RETAINING RING	2
17	065611	PUSH ON RETAING RING	2
16	066031	TEFLON TAPE FOR BACKREST	2
15			
14	062654	FOWLER LABEL	2
13			
12	052046	CLIP	6
11	065593	#10-24 x 1.000 SELF TAPPING SCREW	2
10	031052	#10-24 FREE THREAD NUT	2
9	065532	FOWLER CONTROL CABLE	2

DRAWING #065895

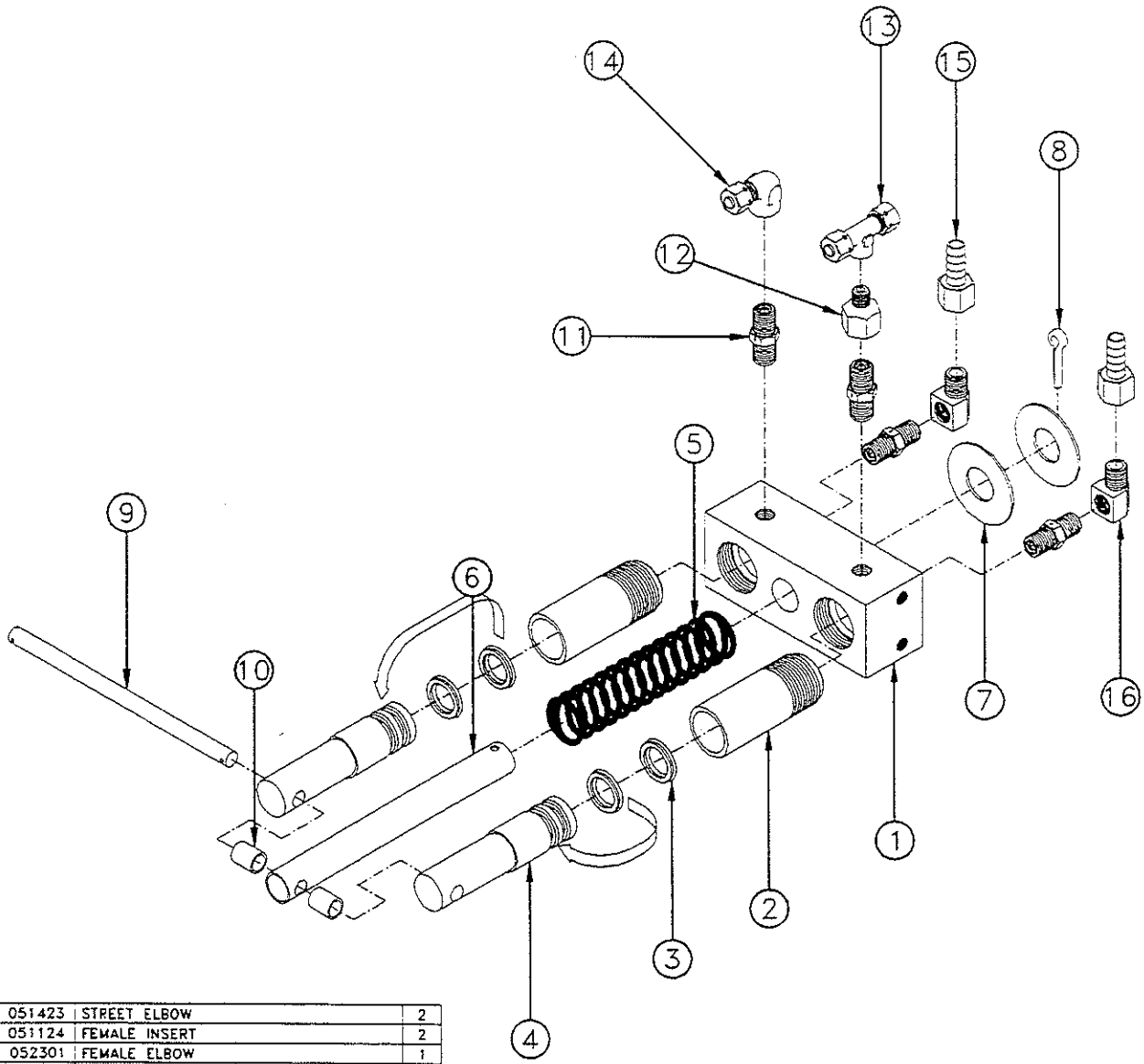
825 PUMP ASSEMBLY



ITEM	PART No.	DESCRIPTION	Qty.
15	051124	FEMALE INSERT	2
14	052301	FEMALE ELBOW	1
13	052302	FEMALE BRANCH TEE	1
12	052303	.250 TO .125 REDUCER	1
11	051122	CHECK VALVE	4
10	052274	SHORT SPACER	2
9	052271	PUMP PISTON HINGE PIN	1
8	031131	.188 x 1.250 COTTER PIN	1
7	031083	.750 SAE FLAT WASHER ZINC PLATED	2
6	052273	INSIDE SPRING RETAINER	1
5	052276	FOOT PEDAL RETURN SPRING	1
4	052270	PUMP PISTON	2
3	023655	ENERGIZED V PACKING	4
2	052011	PUMP CYLINDER TUBE	2
1	054062	PUMP BASE	1

DRAWING #065165

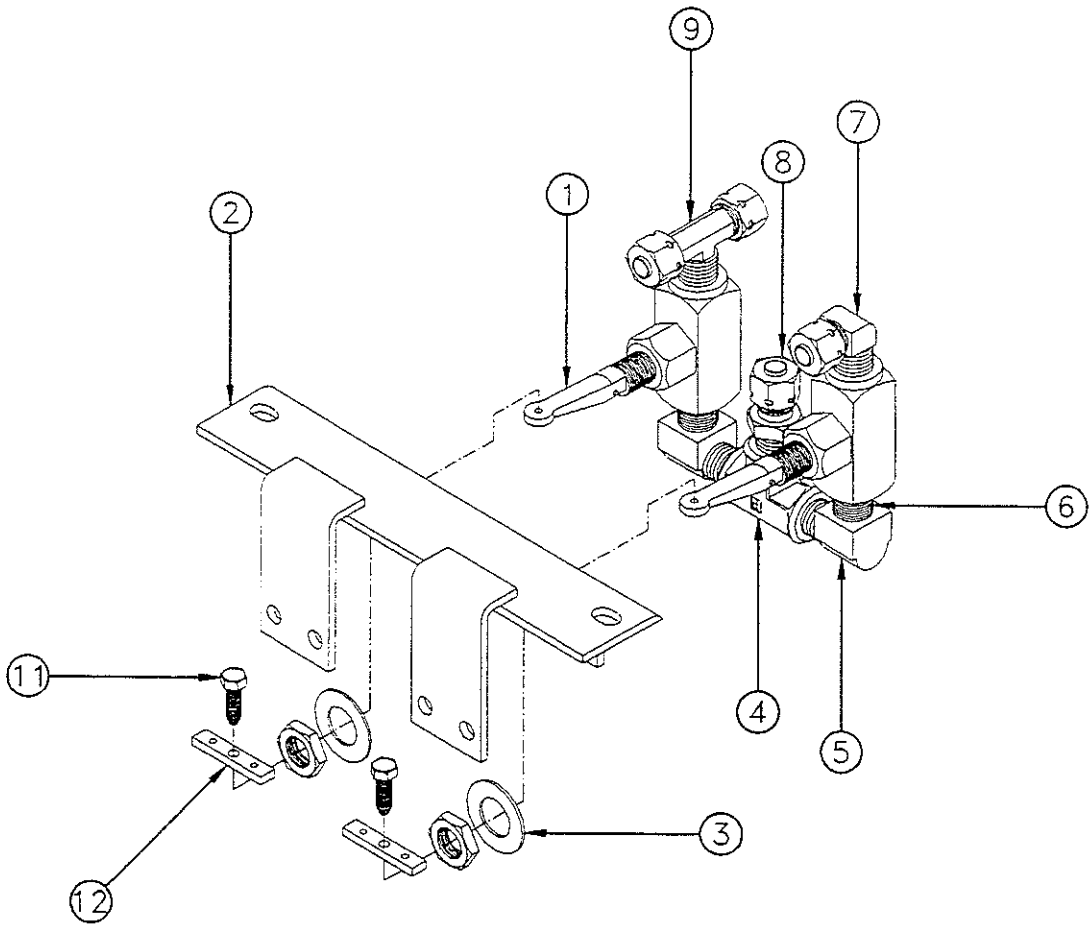
826 PUMP ASSEMBLY



ITEM	PART No.	DESCRIPTION	Qty.
16	051423	STREET ELBOW	2
15	051124	FEMALE INSERT	2
14	052301	FEMALE ELBOW	1
13	052302	FEMALE BRANCH TEE	1
12	052303	.250 TO .125 REDUCER	1
11	051122	CHECK VALVE	4
10	052274	SHORT SPACER	2
9	052271	PUMP PISTON HINGE PIN	1
8	031131	.188 x 1.250 COTTER PIN	1
7	031083	.750 SAE FLAT WASHER ZINC PLATED	2
6	052273	INSIDE SPRING RETAINER	1
5	052276	FOOT PEDAL RETURN SPRING	1
4	052270	PUMP PISTON	2
3	023655	ENERGIZED V PACKING	4
2	052011	PUMP CYLINDER TUBE	2
1	054062	PUMP BASE	1

DRAWING #062906

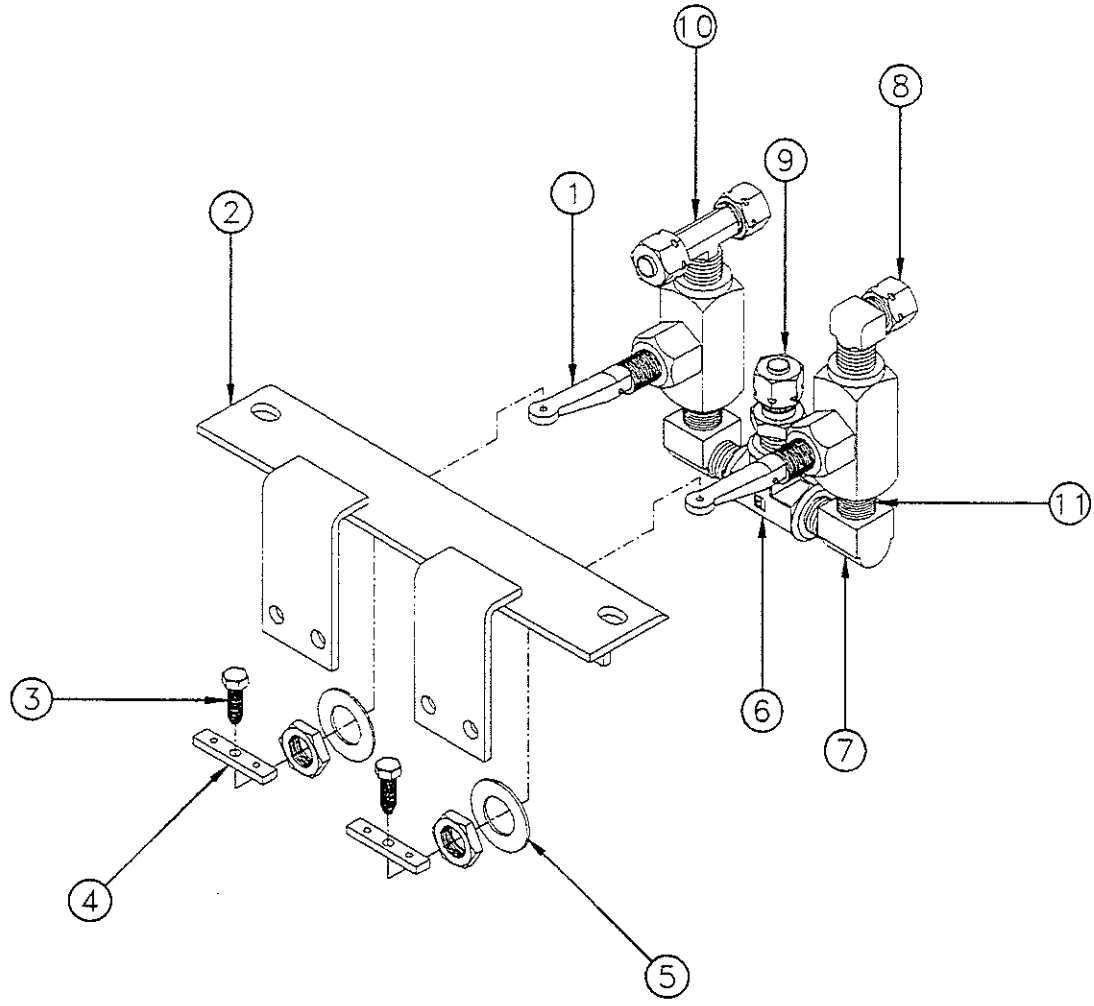
825 CONTROL VALVE ASSEMBLY



ITEM	PART No.	DESCRIPTION	Qty.
12	031403	#8-32 x .625 SELF TAPPING SCREW	2
11	062775	TOGGLE LEVER EXTENSION BAR	2
10	052322	BRASS SCREEN (NOT SHOWN)2	2
9	052304	MALE BRANCH TEE	1
8	052305	MALE CONNECTOR	1
7	052300	MALE ELBOW	1
6	040215	.250 BRASS PIPE NIPPLE	2
5	051423	STREET ELBOW	2
4	040213	BRASS TEE	1
3	031360	.438 SAE FLAT WASHER	2
2	062772	CONTROL VALVE BRACKET ASSEMBLY	1
1	051418	DELTROL TOGGLE VALVE	2

DRAWING #062958

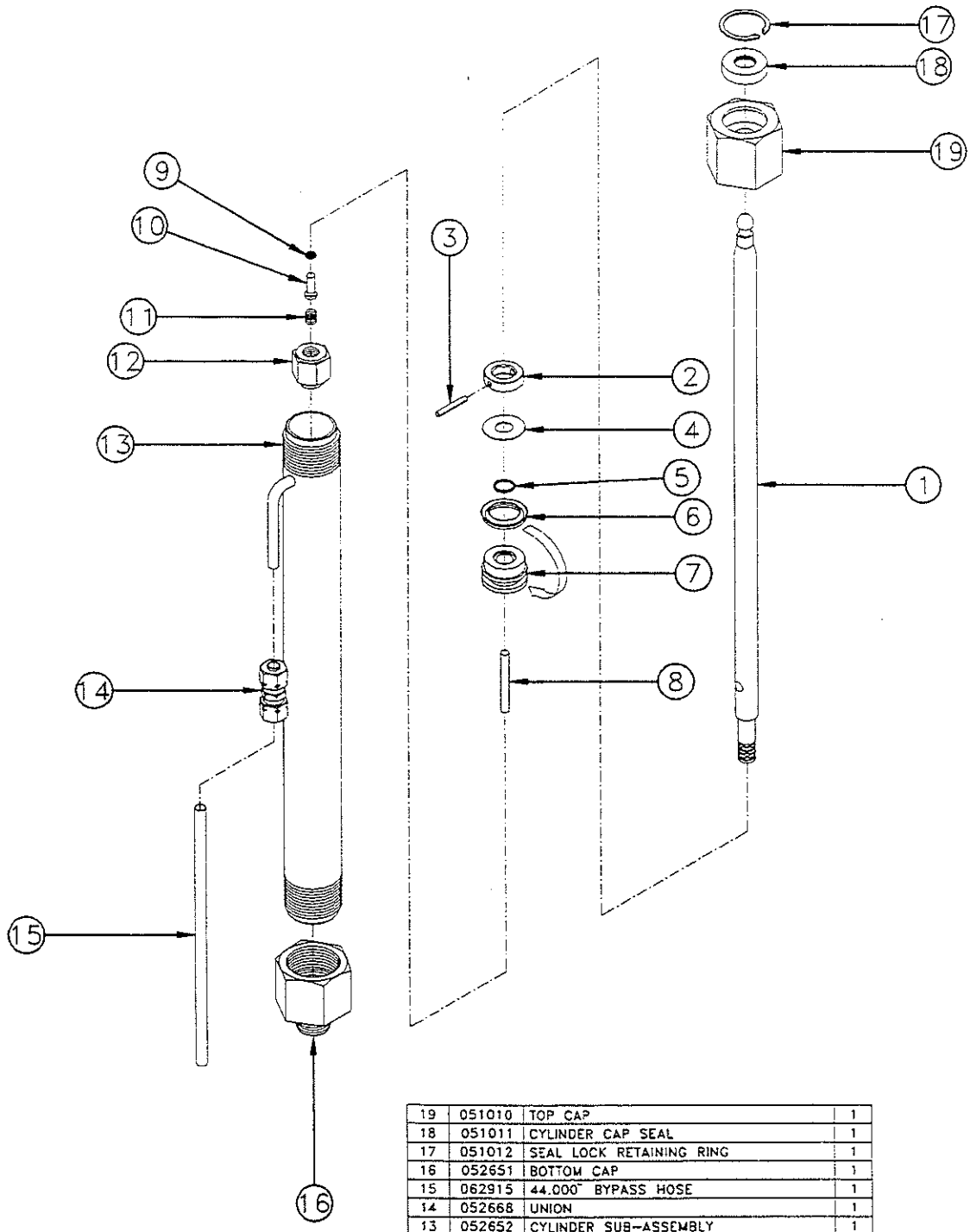
826 CONTROL VALVE ASSEMBLY



ITEM	PART No.	DESCRIPTION	Qty.
12	052322	BRASS SCREEN (NOT SHOWN)	2
11	040215	.250 BRAASS PIPE NIPPLE	2
10	052304	MALE BRANCH TEE	1
9	052305	MALE CONNECTOR	1
8	052300	MALE ELBOW	1
7	051423	STREET ELBOW	2
6	040213	BRASS TEE	1
5	031360	.438 SAE FLAT WASHER	2
4	062775	TOGGLE LEVER EXTENSION BAR	2
3	031403	#8-32 x .625 SELF TAPPING SCREW	2
2	062772	CONTROL VALVE BRACKET WELDMENT	1
1	051418	DELTROL TOGGLE VALVE	2

DRAWING #02908

CYLINDER ASSEMBLY



ITEM	PART No.	DESCRIPTION	Qty.
6	023649	V BLOCK PACKING	1
5	051018	.063 x .375 I.D. x .500 O.D. O RING	1
4	052550	CYLINDER SHAFT WASHER	1
3	031355	.125 x .875 DRIVE LOCK PIN	1
2	051016	TRIGGER RELEASE COLLAR	1
1	062905	CYLINDER SHAFT - SHORT	1

ITEM	PART No.	DESCRIPTION	Qty.
19	051010	TOP CAP	1
18	051011	CYLINDER CAP SEAL	1
17	051012	SEAL LOCK RETAINING RING	1
16	052651	BOTTOM CAP	1
15	062915	44.000" BYPASS HOSE	1
14	052668	UNION	1
13	052652	CYLINDER SUB-ASSEMBLY	1
12	023650	BALL STOP NUT	1
11	062912	POPPET SPRING	1
10	051020	CYLINDER POPPET VAVLE	1
9	051019	O RING FOR POPPPET	1
8	051021	.188 x 1.000 STRIKING PIN	1
7	023648	PISTON	1

DRAWING #065087

HAUSTED® UNICARE® III SERIES

RECOMMENDED PREVENATIVE MAINTENANCE

PROCEDURE	SCHEDULE	MATERIAL
LUBRICATE ALL MOVING AND SIDING PARTS AND HINGE POINTS.	6 MONTHS	LUBRICATING OIL, LIGHT DUTY GREASE, WAX STICK LUBRICANT, OR NEVER-SEEZ LUBRICANT.
INSPECT ALL FASTENERS TO INSURE PROPER FIT, POSITION, AND TIGHTNESS (INCLUDING COLUMN GLIDES, ETC....)	3 MONTHS	PROPER SIZE WRENCH AND SCREWDRIVER.
CLEANING MATTRESS AND PADS	PERIODICALLY	SOAP, WATER, AND MEDIUM STRENGHT CLEANERS. (DO NOT PRESSURE CLEAN)
INSPECT ALL SURFACES AND REMOVE ANY USER DEVELOPED SHARP OR BURRED AREAS. APPLY TOUCH-UP PAINT WHERE REQUIRED.	PERIODICALLY	METAL FILE, PROPER COLOR PAINT (SPECIFY COLOR WHEN ORDERING)
CLEAN EXTERNAL SURFACES TO REMOVE DIRT, LINT, BLOOD, AND ANY OTHER DEPOSITS.	PERIODICALLY	MEDIUM STRENGHT ANTI-BACTERIAL CLEANERS, STAINLESS STEEL CLEANER & POLISH
INSPECT FLUID LEVEL IN RESERVOIR LEVEL SHOULD NOT EXCEED 1.250" WHEN UNIT IS FULLY ELEVATED OR 2.500" WHEN UNIT IS AT MIN. HEIGHT	6 MONTHS	COCHEM #74 HYDRAULIC FLUID (HAUSTED P.N. 040910-07)

NOTE:
IF UNITS ARE PRESSURE WASHED, LUBRICATION OF ALL MOVING AND SLIDING POINTS SHOULD BE DONE AFTERWARDS. (STEAM CLEANING IS NOT RECOMMENDED AND CAN VOID WARRANTY)

FOR FURTHER ASSITANCE IN PREVENATIVE MAINTENANCE CARE PLEASE CONTACT

HAUSTED
927 LAKE ROAD
P.O. BOX 710
MEDINA, OHIO 44258
IN OHIO (216) 723-3217 or 1-800-428-7833